Service Manual

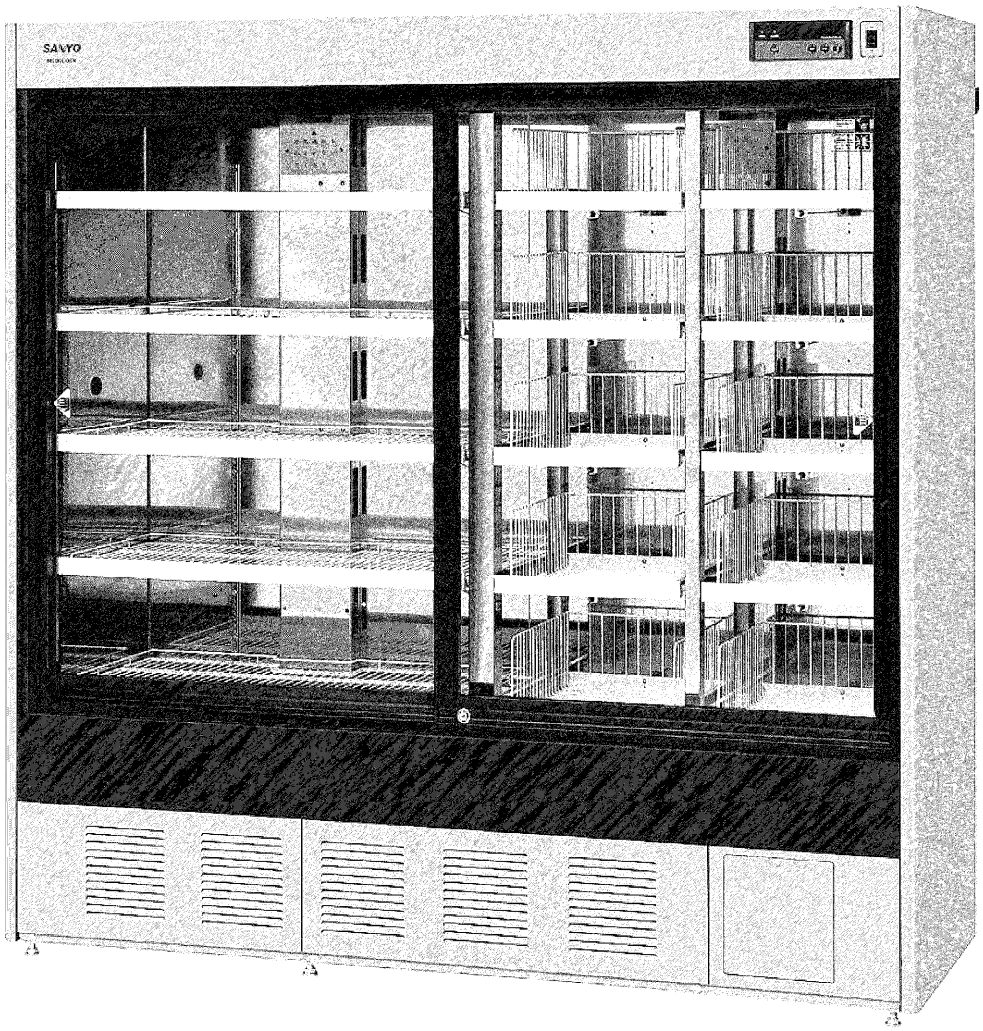
FILE No.

Pharmaceutical refrigerator

MPR-1014

MPR-1014R

SANYO Electric Co., Ltd.
Biomedical Business Division



SM9910182

Effective models

This service manual is effective following models.

Model name	Product code	Voltage and Frequency	
MPR-1014	823 622 51	115V	60Hz
	823 622 52	220V	50Hz
	823 622 53	220V	60Hz
	823 622 54	220/230/240V	50Hz
	823 622 56	220V	50Hz
	823 622 57	110V	60Hz
MPR-1014R	823 622 71	115V	60Hz
	823 622 72	220V	50Hz
	823 622 73	220V	60Hz
	823 622 74	220/230/240V	50Hz
	823 622 76	220V	50Hz
	823 622 77	110V	60Hz

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UPON GAS LEAK REPAIR

(1) Replace compressor when you find gas leak on low pressure side, because moisture in refrigerating oil which causes refrigerating oil to be deteriorated and capillary tube to be clogged.
If there are not remain gas in high pressure stage, you should replace compressor, as well.

(2) Ensure to avoid the vacuum pump oil being flown into the refrigeration circuits. Recommended to attach the valve for the prevention.

Specifications

Structural specifications

	MPR-1014	MPR-1014R
External dimensions	W1800 x D600 (58*) x H1790 (mm)	
Internal dimensions	W1700 x D465 x H1300 (mm)	
Effective capacity	1033 L	1029 L
Exterior	Painted steel	
Interior	Stainless steel	
Doors	Sliding type, 2-layer pair glass with heat ray reflection film x 2	
Insulation	Rigid polyurethane foamed-in place	
Shelves	Hard steel wire on polyester coating x 10 Allowable load; 50kg / shelf	Hard steel wire on polyester coating x 5 Allowable load; 50kg / shelf
Drawers	----------	Hard steel wire on polyester coating x 10 Allowable load; 20kg/drawer
Lock	Cylinder key: 1	
Access port	ϕ 30 mm in 1 location (left side)	
Casters	4	
Wall stops	2 (also serving as anti-tip brackets)	
Weight	246 kg	258 kg
Accessories	1 set of key, 2 anchor bolts, 20 shelf stoppers, 10 shelves	1 set of key, 2 anchor bolts, 20 shelf stoppers, 5 shelves, 10 drawers
Optional components	Automatic temperature recorder (MTR-0621LH), Recorder mounting kit (MPR-S30), Automatic temperature recorder (MTR-G04A for 110~120V) Automatic temperature recorder (MTR-G04C for 220~240V), Recorder mounting kit (MPR-S7) Battery kit for power failure alarm (MPR-48B)	

* The dimension in ( ) shows the projected dimension.

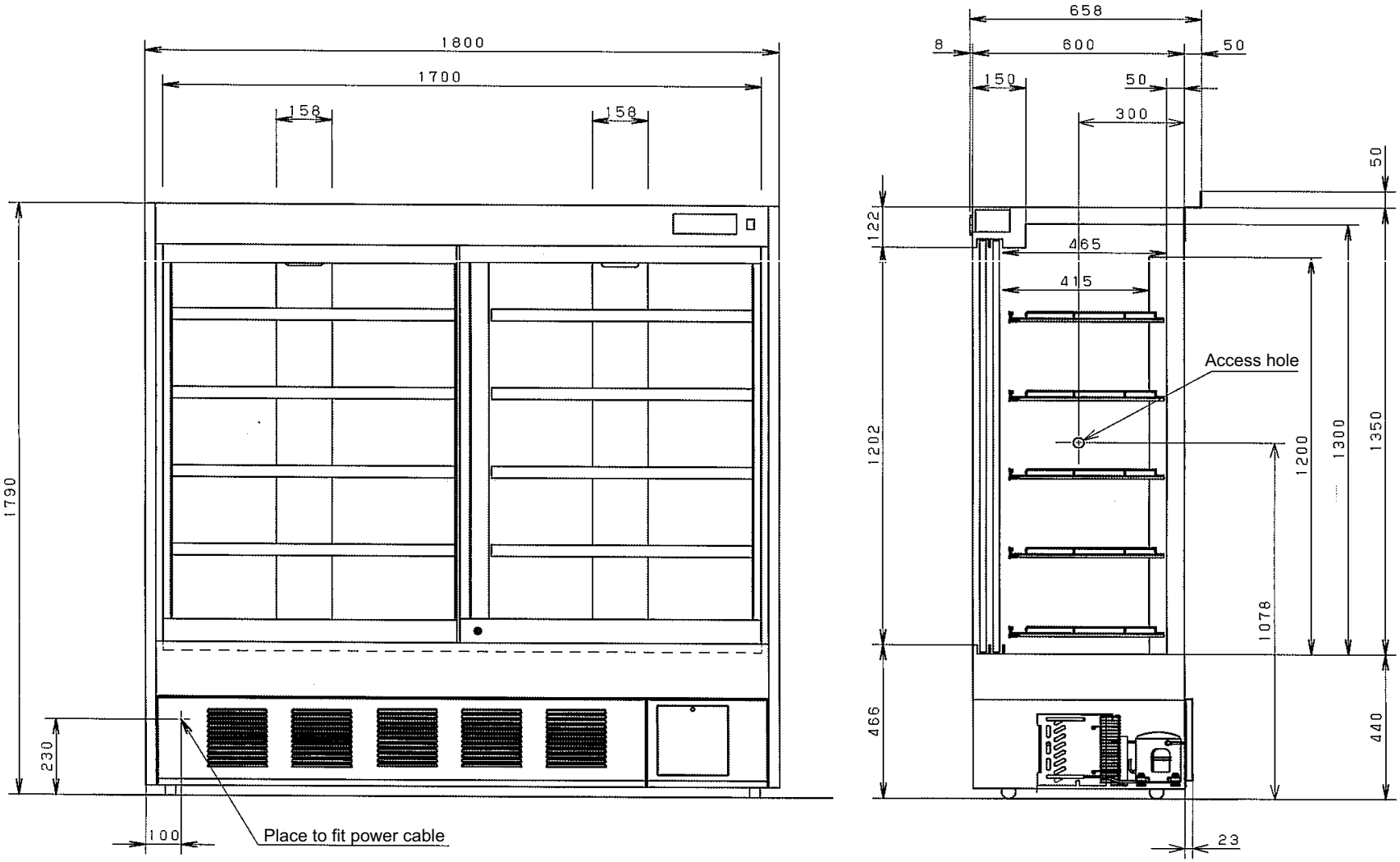
Control specifications

	MPR-1014	MPR-1014R
Temperature display	Digital temperature display, green LED Display range: -9℃ ~ +50℃ (Unit: 1℃)	
Temperature set range	Temperature adjustment range: 2℃ ~ 14℃ Digital settings (Unit: 1℃)	
High-temperature alarm	All digits flash on digital display ALARM lamp flashes, buzzer alarm with 15-minute delay Preset alarm temperature can be varied between set temp.+2℃ and +14℃. (Default: Set temp. +5℃)	
Low-temperature alarm	All digits flash on digital display ALARM lamp flashes, buzzer alarm with 15 minutes delay Preset alarm temperature can be varied between set temp.-2℃ and -14℃. (Default: Set temp. -5℃)	
0℃ alarm	When the chamber temperature is equal or lower than 0℃, ALARM lamp and chamber temperature blink with buzzer alarm.	
Door alarm	DOOR lamp is lit, buzzer alarm with 2 minutes delay.	
Remote alarm contact	Allowable contact capacity DC30V, Max. 2A When the alarming buzzer actives or power failure occurred, Open between COM. and N.C., Close between COM. and N.O. When you press BUZZER key to stop buzzer sounding, Open between COM. and N.O., Close between COM. and N.C.	
Self-diagnostic functions (Error codes)	Temp. sensor disconnected (E1) and short circuited (E2) DEF sensor 1 disconnected (E3) and short circuited (E4) Comp. sensor disconnected (E5) and short circuited (E6) AT sensor disconnected (E7) and short circuited (E8) Battery setting check (E9) Compressor abnormal temperature (E10) DEF sensor 2 disconnected (E11) and short circuited (E12) Fan alarm sensor disconnected (E13) and short circuited (E14) Memorization of non-volatile memory is failed (E2P)	
Control panel	ALARM: Alarm indicator lamp DOOR: Door check lamp for door ajar BUZZER: Alarm buzzer stop key SET: Set key ▶▶ key: Scroll key ▲ key: Up arrow key	
Key lock functions	Press the ▶▶ key for around 5 seconds to be Key Lock available. L0: Unlock L1: Lock	

Performance specifications

	MPR-1014			MPR-1014R		
Cooling method	Forced cool air circulation					
Compressor	Hermetic type Output: 250W					
Refrigerant	R-404A					
Oil	Type: SL32D1					
Oil additive	None					
Evaporator	Fin and tube type					
Condenser	Fin and tube type					
Condensing fan motor	Output: 4W					
Defrosting control	Cycle defrost and forced defrost, Fully automatic					
Defrost heater	141W					
Defrost water disposal	Forced evaporation with evaporating pipe					
Chamber temperature rise during defrost	Max. 10℃ (Condition: Set temp; 2℃, Ambient temp; 35℃) 'dF' and chamber temperature should be alternately displayed during defrost.					
Cooling capacity	+2℃(1/2 air temp, Ambient temp; 35℃, No load)					
Heating capacity	+14℃(Ambient temp; -5℃)					
Temperature control	Microcomputer ON-OFF control Sensor: Thermistor					
Lighting	40W white fluorescent light x 1 (FL40SD) With glow starter (FG-4P)					
Power supply	Local voltage					
Temperature control range	+2℃ ~ +14℃					
Usable ambient temp	-5℃ ~ +35℃					
Noise level	42/44 dB (A scale) (50/60Hz)					
Maximum pressure	2239 kPa					
Rated voltage	AC110V	AC115V	AC220V	AC220V	AC230V	AC240V
Rated frequency	60Hz	60Hz	60Hz	50Hz	50Hz	50Hz
Power consumption	350W	350W	335W	320W	325W	335W

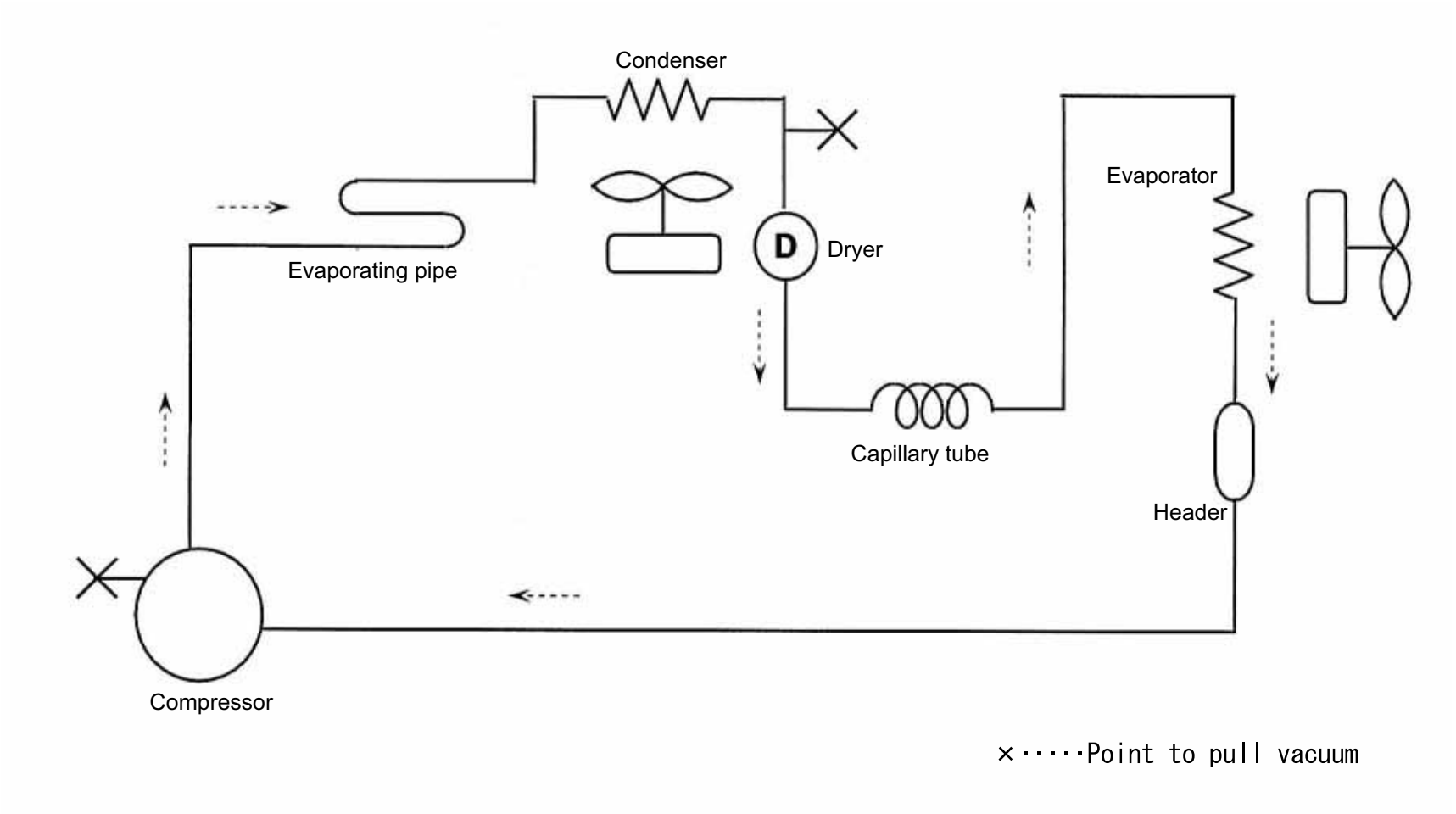
Dimensions


1800
1700
158
158
1790
230
100
Place to fit power cable
658
8
600
50
150
50
300
50
122
465
415
Access hole
1202
1200
1300
1350
1078
466
440
23

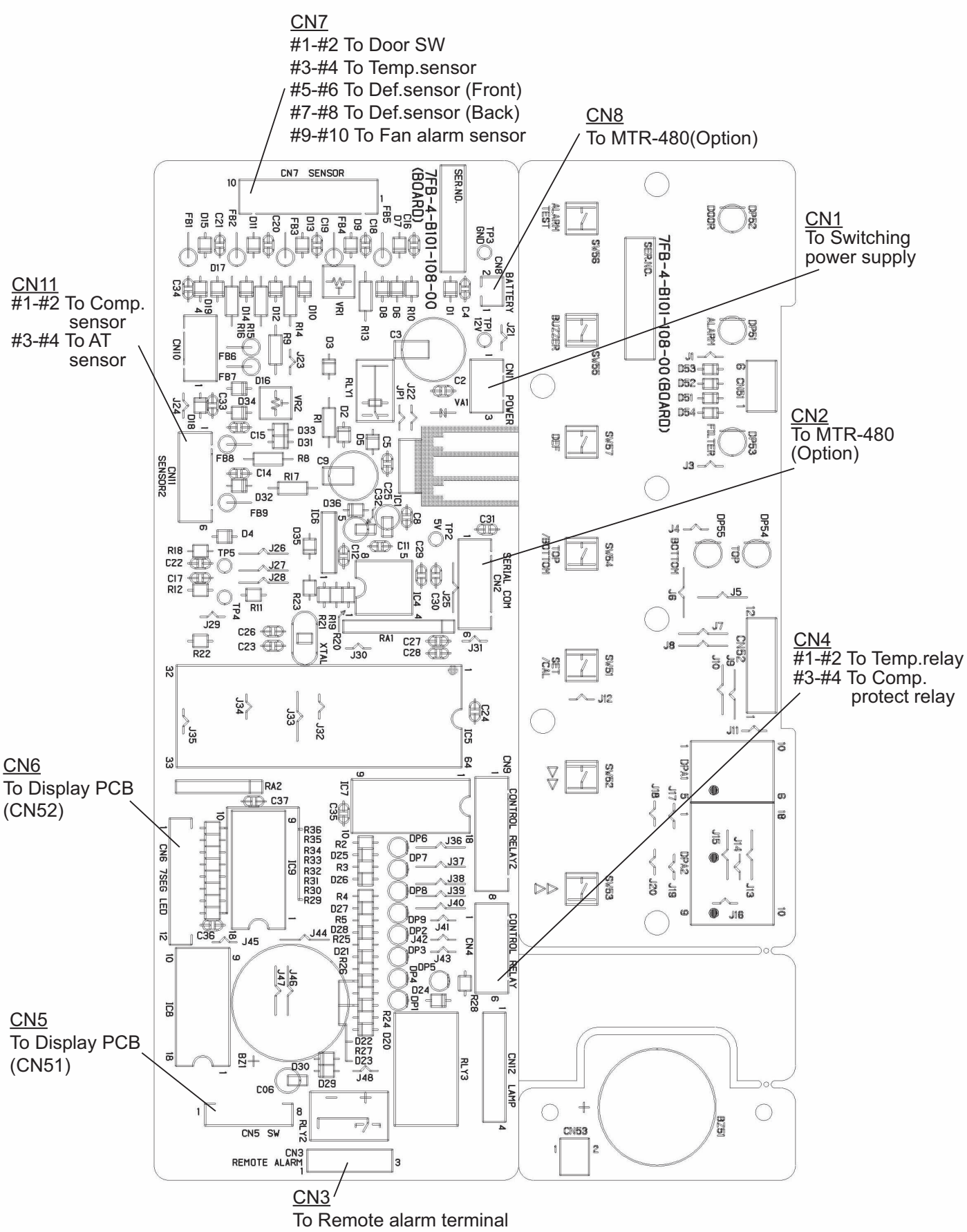
Cooling unit parts

Parts description	Specification
Compressor	
110/115V, 60Hz	Type: RL2557-PB Code: 7FB-0-M101-008-02
220V, 60Hz	Type: RL2557-RA Code: 7FB-0-M101-008-04
220/230/240V, 50Hz	Type: RL2557-SA Code: 7FB-0-M101-008-03
Refrigeration oil	Type: SL32D1 Charged q'ty：290cc
Cooling system	Air cooling by fan
Condenser (Type)	Fin and tube W480 x P4.5 x 3 lines x 8columns Fin:73pcs.
Evaporating pipe	W390 x P30 x 4columns (ϕ6.0mm) SUS316L
Evaporator（Type）	Fin and tube type W556 x P7.5~20 (ϕ8mm)
Accumulator	-----
Capillary	
Resistance	98 Psi
Length	1200 mm
Diameter (OD)	ϕ2.0 (IDϕ0.9)
Refrigerant	Type: R-404A Charged q'ty： 325g
Oil additive	-----
Dryer	Type: XH9 Charged q'ty： 18g
Condensing fan motor	(110/115V, 60Hz) Type: SE4-D041N1P (220V, 60Hz) Type: SE4-D041N5P (220~240V, 50Hz) Type: SE4-D041N5P
Inside fan motor	(110/115V, 60Hz) Type: FL2-B031C1MP (220V, 60Hz) Type: FL2-B031C5MP (220~240V, 50Hz) Type: FL2-B031C5MP

Cooling circuits



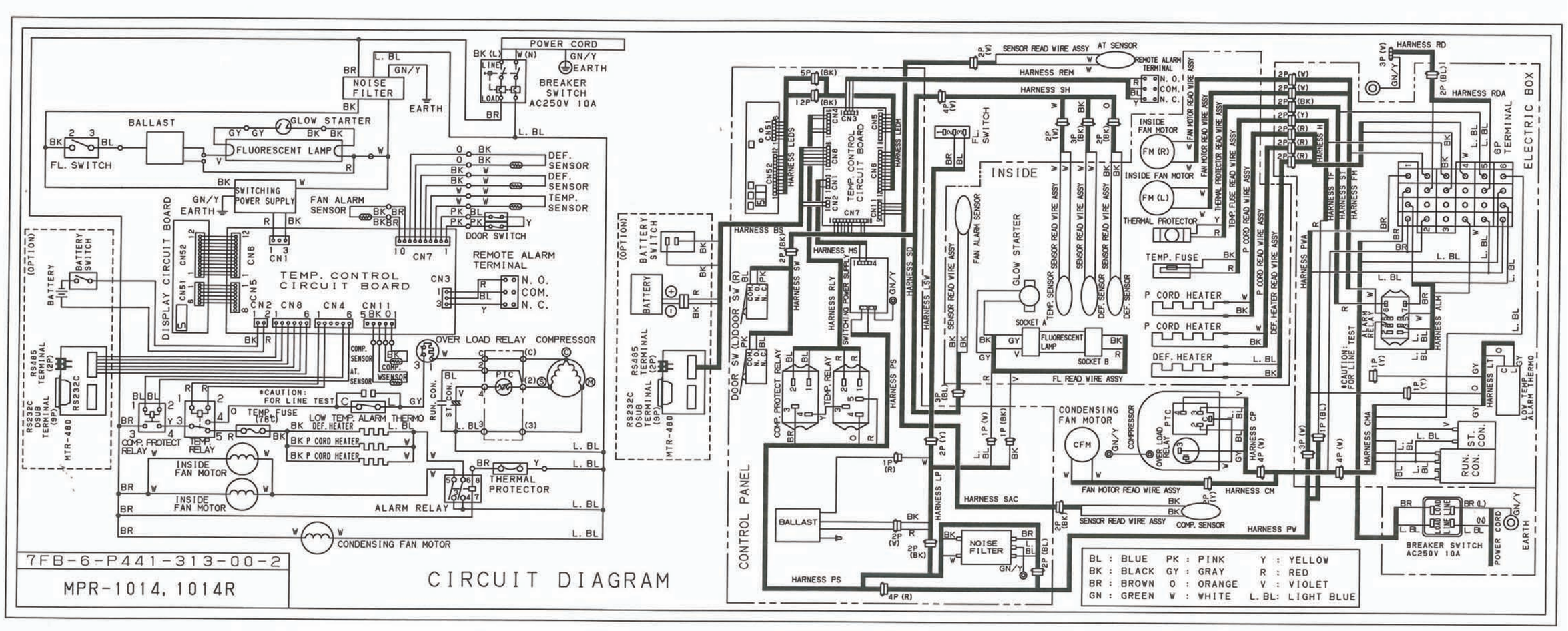
Components on PCB



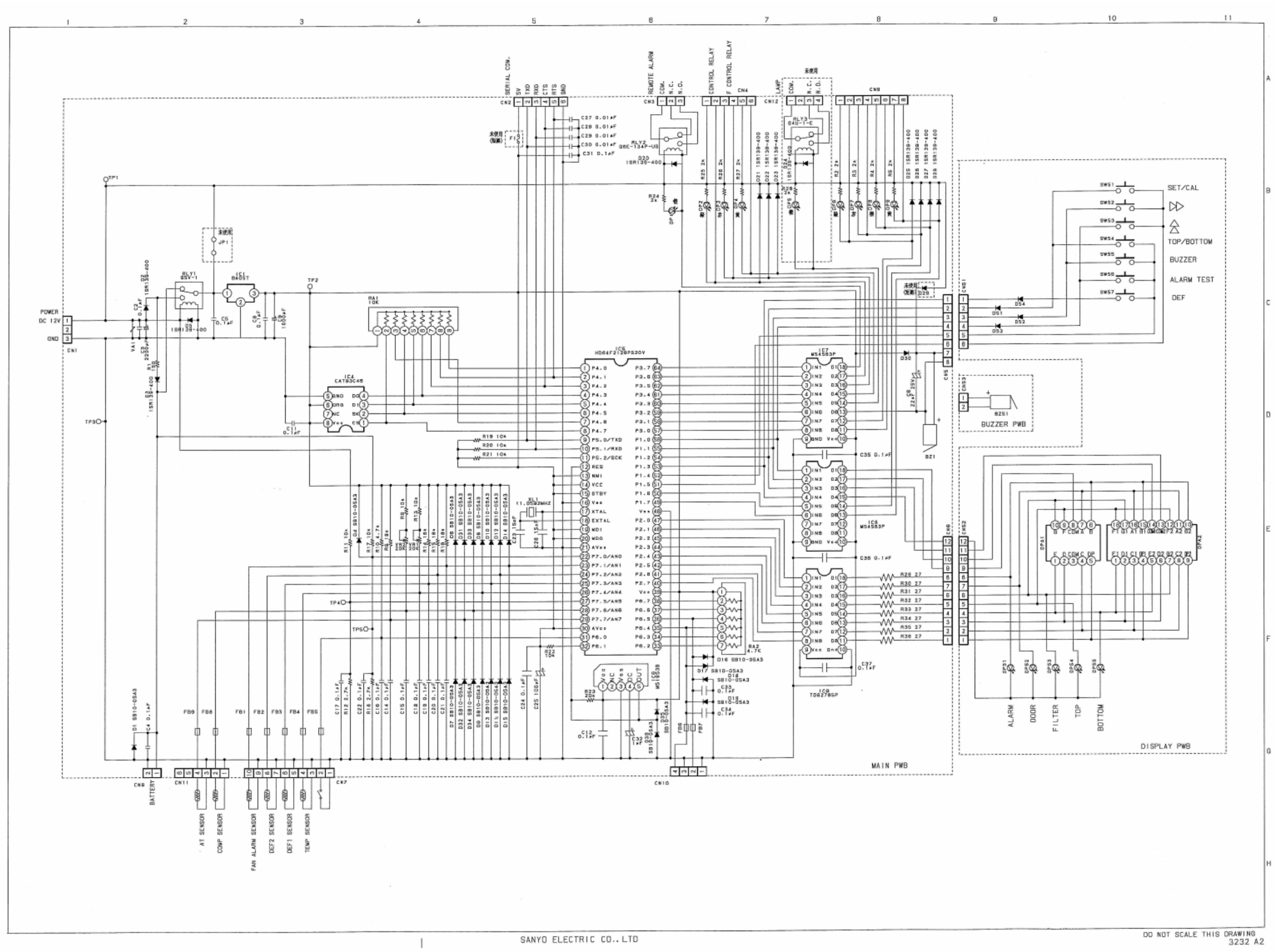
Connections on PCB

Connector	Connects to	Usage
CN1	Switching power supply ＃1 +12VDC ＃3 GND	To supply the power to Temp. control PCB.
CN2	#1 - #2: Battery switch	To connect with Battery switch. To supply the power during power failure alarm.
CN3	Remote alarm terminal ＃1 COM ＃2 N.O.(Current is not conducted) ＃3 N.C.(Current is not conducted)	Output for remote alarm contact ・OPEN between＃1 and ＃2 , CLOSE between #1 and #3 in normal condition when the current is conducted.
CN4	＃1- #2: Temp. relay ＃5 - #6: Comp. protect relay	To turn Temp. relay on and off. To turn Comp. protect relay on and off.
CN5	Display circuit board（CN51）	To connect with switches.
CN6	Display circuit board（CN52）	To connect with LEDs.
CN7	Door switch and sensors ＃1－＃2: Door switch ＃3－＃4: Temp. sensor ＃5－＃6: DEF sensor 1 ＃7－＃8: DEF sensor 2 ＃9～＃10: Fan alarm sensor	To input from door switch and sensors
CN8	Communication board MTR-480（Option）	
CN11	#1 - #2: Comp. sensor #3 - #4: AT sensor	To input from each sensors.

Wiring Diagram


7FB-6-P441-313-00-2
MPR-1014, 1014R
CIRCUIT DIAGRAM
CONTROL PANEL
ELECTRIC BOX
BL : BLUE PK : PINK Y : YELLOW
BK : BLACK GY : GRAY R : RED
BR : BROWN O : ORANGE V : VIOLET
GN : GREEN W : WHITE L. BL: LIGHT BLUE

Circuit Diagram



Control specifications

1. Function mode

F01: Setting of High temp. alarm (Default: 5℃)
F02: Setting of Low temp. alarm (Default: -5℃)
F03: Display of battery accumulation time (Default: 00.0, less than 36days)
F04: Setting of Door alarm (Default: 2 minutes)
F25: Setting of Ring-back time (Default: 30 minutes)
F42: Check of battery setting (Default:000 = battery uninstalled)

(Note)
(1) Low temp. alarm thermo activates when the chamber temperature (without load) is equal or lower than 2℃ to prevent contents being frozen.
(2) Alarm lamp blinks and the buzzer sounds when the inside fan motor is getting out of order. At the time chamber temperature indication is almost same as the set temperature

2. Keys and switches

BUZZER	(1)	Control of buzzer and remote alarm In alarming condition, press this key to stop buzzer sounding and to turn remote alarm output off, however ALARM lamp keeps blinking. Press this key again to sound buzzer and to turn remote alarm output on.
	(2)	Battery setting check (when MPR-48B is optionally installed) During power failure, press this key to show the chamber temperature for 5 seconds if you set '001' in F42 with battery installed. Press this key to show E09 without battery. E09 is also shown when the battery switch is off position with battery installed, or when you set '001' in F42 with battery installed.
SET		Press this key to be setting mode available with the 1st digit blinks. Press this key again to memorize the value which you changed.
▶▶ (Scroll key)		In Setting Mode, moves between the first and second places before the decimal point every time you press this key. Key Lock mode is available ("L 0" display) if you press this key for 5 seconds.
▲▲ (Up arrow key)		In Setting Mode, increase by 1 every time you press this key. Function modes are available ("F00" display) if you press this key for 5 seconds.

3. Temperature setting

Setting range	+2℃ ~ +14℃
Display range	-50 ~ +50
How to set	Press the SET key and change to your desired value with ▲▲ key and ▶▶ key. Press SET key to memorize the value and revert to chamber temperature display.
Unacceptable setting	If you input the value out of setting range and press SET key, buzzer tone is emitted to inform the value unacceptable.

4. Key lock

Setting range: 0 (Unlock) or 1 (Lock)

How to set: In chamber temperature display, press ▶▶ key for 5 seconds to step into Key Lock mode with 'L _ X' displayed. (Default: L_0)
Change blinking 'X' to your desired value with ▲▲ key.
Press SET key to memorize the value in non-volatile memory.

Function mode is available with Key Locked.

5. Function mode

How to set: In chamber temperature display, press ▲▲ key for 5 seconds to step into Function mode with 'F00' displayed.
Change blinking 1st digit to your desired value with ▶▶ key and ▲▲ key. Press SET key to be Function mode available.

Unacceptable setting: If you input unused function code or F51~F59 and press SET key, buzzer tone emitted to inform the value unacceptable.

6. Error codes

Error codes (Self-diagnostic functions)

- E01: Temp. sensor is disconnected
- E02: Temp. sensor is short circuited
- E03: DEF sensor 1 is disconnected
- E04: DEF sensor 1 is short circuited
- E05: Comp. sensor is disconnected
- E06: Comp. sensor is short circuited
- E07: AT sensor is disconnected
- E08: AT sensor is short circuited
- E09: Battery setting check
- E10: Compressor temperature is abnormal
- E11: DEF sensor 2 is disconnected
- E12: DEF sensor 2 is short circuited
- E13: Fan alarm sensor is disconnected
- E14: Fan alarm sensor is short circuited
- E2P: Memorization of non-volatile memory is failed

Descriptions of error codes

E01: Temp. sensor is disconnected.
E01 and '50' are alternately displayed.
Buzzer sounds intermittently and remote alarm turns on.
You can stop the buzzer sounding and remote alarm operation by pressing BUZZER key.

E02: Temp. sensor is short circuited.
E02 and '-50' are alternately displayed.
Buzzer sounds intermittently and remote alarm turns on.
You can stop the buzzer sounding and remote alarm operation by pressing BUZZER key.

Chamber temperature is set in 5℃ which is controlled by the temperature in DEF sensor.

E03: DEF sensor 1 is disconnected.
E03 and chamber temperature are alternately displayed.
Buzzer sounds intermittently and remote alarm turns on.
You can stop the buzzer sounding and remote alarm operation by pressing BUZZER key.

E04: DEF sensor 1 is short circuited.
E04 and chamber temperature are alternately displayed.
Buzzer sounds intermittently and remote alarm turns on.
You can stop the buzzer sounding and remote alarm operation by pressing BUZZER key.

You cannot obtain certain performance of defrost during E03 and E04 emitted.

E05: Comp. sensor is disconnected.
E05 and chamber temperature are alternately displayed.
Buzzer sounds intermittently and remote alarm turns on.
You can stop the buzzer sounding and remote alarm operation by pressing BUZZER key.

E06: Comp. sensor is short circuited.
E06 and chamber temperature are alternately displayed.
Buzzer sounds intermittently and remote alarm turns on.
You can stop the buzzer sounding and remote alarm operation by pressing BUZZER key.

Compressor is stop rotating during E05 emitted.

E07: AT sensor is disconnected.
E07 and chamber temperature are alternately displayed.
Buzzer sounds intermittently and remote alarm turns on.
You can stop the buzzer sounding and remote alarm operation by pressing BUZZER key.

E08: AT sensor is short circuited.
E08 and chamber temperature are alternately displayed.
Buzzer sounds intermittently and remote alarm turns on.
You can stop the buzzer sounding and remote alarm operation by pressing BUZZER key.

Compressor cannot retrieve for protection during E07 and E08 emitted.

E09: With battery kit (MPR-48B) attached, E09 is emitted for 5 seconds if you set ‘001’ (battery is attached) in F42 and turn battery switch off.
With battery kit unattached, E09 is emitted for 5 seconds if you press ALARM TEST key.
E09 is not emitted in normal operation.
E09 is emitted and buzzer sounds when you attach battery kit and set ‘000’ (battery is not attached) in F04.
You can stop the buzzer sounding and remote alarm operation by pressing BUZZER key.
Alarming condition is not cancelled without you change to ‘001’ in F42 or disconnect battery kit (battery switch is off position).

E10: Compressor temperature is abnormal.
E10 and chamber temperature are alternately displayed.
H side compressor stops rotating.
Press BUZZER key to stop buzzer sounding.
You can stop the buzzer sounding and remote alarm operation by pressing BUZZER key.

E11: DEF sensor 2 is disconnected.
E11 and chamber temperature are alternately displayed.
Buzzer sounds intermittently and remote alarm turns on.
You can stop the buzzer sounding and remote alarm operation by pressing BUZZER key.

E12: DEF sensor 2 is disconnected.
E12 and chamber temperature are alternately displayed.
Buzzer sounds intermittently and remote alarm turns on.
You can stop the buzzer sounding and remote alarm operation by pressing BUZZER key.
You cannot obtain certain performance of defrost during E03 and E04 emitted.

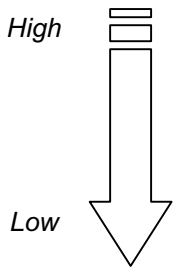
E13: Fan alarm sensor is disconnected.
E13 and chamber temperature are displayed alternately.
Buzzer sounds intermittently and remote alarm turns on.
You can stop the buzzer sounding and remote alarm operation by pressing BUZZER key.

E14: Fan alarm sensor is short circuited.
E14 and chamber temperature are displayed alternately.
Buzzer sounds intermittently and remote alarm turns on.
You can stop the buzzer sounding and remote alarm operation by pressing BUZZER key.
You cannot obtain performance of fan correctly during E13 and E14 emitted.

E2P: Memorization of non-volatile memory is failed.
When you change model code in F17, E2P and chamber temperature are displayed alternately with buzzer sounds intermittently and remote alarm turns on if memorization in non-volatile memory is failed.
You can stop the buzzer sounding and remote alarm operation by pressing BUZZER key.

Error code priority

Highest priority on the damage possibility on contents.
Higher priority on the possibility of high load on the components or products.



No.1 Temp. sensor (E01, E02)
No.2 DEF sensor 1 (E03, E04)
No.3 DEF sensor 2 (E11, E12)
No.4 Fan alarm sensor (E13, E14)
No.5 Comp. sensor (E05, E06)
No.6 AT sensor (E07, E08)
No.7 Compressor abnormal temperature
No.8 Battery setting check (E09)
No.9 Memorization of non-volatile memory is failed (E2P)

7. Alarms

High temp. alarm

When the chamber temperature is equal or higher than set temperature + high temp. alarm set temperature + 0.09, ALARM lamp and temperature display blink, buzzer sounds intermittently and remote alarm turns on after delay time elapses.
High temp. alarm set temperature: +5℃ (Default)
Delay time: 15 minutes (Default)

When the chamber temperature is equal or lower than set temperature, ALARM lamp goes off, temperature display stops blinking, buzzer stops sounding and remote alarm turns off.

You can cancel the buzzer and remote alarm operation by pressing BUZZER key during high temp. alarm.

Low temp. alarm

When the chamber temperature is equal or lower than set temperature - low temp. alarm set temperature - 0.09, ALARM lamp and temperature display blink, buzzer sounds intermittently and remote alarm turns on after delay time elapses.
High temp. alarm set temperature: -5℃ (Default)
Delay time: 15 minutes (Default)

When the chamber temperature is equal or higher than set temperature, ALARM lamp goes off, temperature display stops blinking, buzzer stops sounding and remote alarm turns off.

You can cancel the buzzer and remote alarm operation by pressing BUZZER key during low temp. alarm.

0℃ alarm

When the chamber temperature is lower than 0.0, ALARM lamp and temperature display blink, buzzer sounds intermittently, remote alarm turns on without delay.

When the chamber temperature is equal or higher than 0.0, ALARM lamp goes off, temperature display stops blinking, buzzer stops sounding and remote alarm turns off.

You can cancel the buzzer and remote alarm operation by pressing BUZZER key during 0℃ alarm.

0℃ alarm has the higher priority than low temp. alarm.

Air circulation alarm

When the temperature in fan alarm sensor is higher than set temperature + fan alarm sensor set temperature + 0.09, ALARM lamp and temperature display blink, buzzer sounds intermittently and remote alarm turns on after delay time elapses.
Fan alarm sensor set temperature: +5℃ (Default)

When the temperature in fan alarm sensor is equal or lower than set temperature, ALARM lamp goes off, temperature display stops blinking, buzzer stop sounding and remote alarm turns off.

You can cancel the buzzer and remote alarm operation by pressing BUZZER key during air circulation alarm.

When you select ‘001’ in F49, you can set fan alarm sensor set temperature individually.

Door alarm

When the door is open, DOOR lamp (DP52) is lit.
Buzzer sounds intermittently after delay time elapses.
Buzzer and remote alarm do not activate simultaneously.
Delay time: 2 minutes (Default)

You can cancel the buzzer by pressing BUZZER key and the buzzer does not sound again.

Power failure alarm

With the battery kit (MPR-48B) is attached and you select ‘001’ in F42, the unit diagnoses as power failure is occurred once you turn the battery switch on.
ALARM lamp blinks, buzzer sounds intermittently and remote alarm turns on.

After retrieves from power failure, the unit continues operation with the last setting before the power failure occurred and remote alarm turns off.
You can cancel the buzzer by pressing BUZZER key.
You can check chamber temperature for 5 seconds by pressing BUZZER key during power failure.

8. Functions

Auto return

If there are no operations for 90 seconds during temperature setting, function code setting and Key Lock setting, the unit reverts to chamber temperature display automatically.

Ring back

Buzzer sounds again after delay time elapses even though it stops sounding by pressing BUZZER key during alarming condition.
This function is to prevent buzzer being inoperative by someone pressed BUZZER key.
Ring back time is changeable in F25.
Delay time: 30 minutes (Default)

Battery lifespan
(With MPR-48B)

You can check battery lifespan (accumulation time) in F03.
Display unit: Annual
(Ex. 2 years and 6 months => Displayed as ’02.5’)
You cannot use this function without you set ‘001’ in F42 beforehand.
‘F-1’ is shown on temperature display if lifespan is over than ’02.8’.

Lifespan reset: Input ‘409’ in F06 and press SET key.

ROM version

You can check ROM version in F30 which is currently installed in the unit. (Ex. Ver. 1.00 => Displayed as ‘1.00’)

9. Function Mode

	Function	Division
F01:	Setting of high temp. alarm	General
F02:	Setting of low temp. alarm	General
F03:	Display of battery accumulation time	Service
F04:	Setting of door alarm delay time	General
F06:	Setting of service code (Initialization of battery and fan motor accumulation time)	Service
F07:	Zero adjustment of temp. sensor	Service
F08:	Zero adjustment of DEF sensor	Service
F12:	Display of temperature in temp. sensor	Service
F13:	Display of temperature in DEF sensor 1	Service
F14:	Display of temperature in comp. sensor	Service
F15:	Display of temperature in AT sensor	Service
F16:	Display of temperature in fan alarm sensor	Service
F17:	Change of model code (non-volatile memory initialization)	Service
F25:	Setting of Ring back time	General
F30:	Display of ROM version	Service
F32:	Display of fan motor accumulation time	Service
F33:	Setting of temperature to start defrosting	Service
F34:	Setting of temperature to stop defrosting	Service
F36:	Display of frequency of defrosting	Service
F38:	Display of temperature in DEF sensor 2	Service
F39:	Setting of air circulation alarm temperature	Service
F40:	Setting of air circulation alarm	Service
F41:	Linkage of high temp. alarm set temperature and air circulation alarm set temperature	Service
F42:	Setting check of battery kit	General
F43:	Notice of fan motor lifespan	Service
F50:	Setting of temp. alarm delay time	Service

How to use function code

1) In chamber temperature display, press ⏫ key for 5 seconds.
2) 'F00' is shown on temperature display.
   Input your desired function code with ⏫ key and ⏭ key.
3) press SET key to be function code available.

Service code '384'

You cannot use the function modes specified as 'Service' in the above without input service code '384' prior to use.
Service code is cancelled by input '000' in F06 or turn the power off.

Description of function code

F01: <Function> Setting of high temp. alarm
<Operation> Input F01 and press SET key to display '005' (Default).
Change to your desired value with ⏫key and ⏭ key (Range:002~014)
Press SET key to memorize the value and revert to chamber temperature display.

F02: <Function> Setting of low temp. alarm
<Operation> Input F02 and press SET key to display '-05' (Default).
Change to your desired value with ⏫ key and ⏭ key
(Range: -02~-14)
Press SET key to memorize the value and revert to chamber temperature display.

F03: <Function> Display of battery accumulation time
<Operation> Input F03 and press SET key to display F03 and battery accumulation time alternately. Press SET key to revert to chamber temperature display.
Displayed as '00.0' if battery accumulation is equal or less than 36 days.

F04: <Function> Setting of door alarm delay time
<Operation> Input F04 and press SET key to display '002' (Default).
Change to your desired value with ⏫ key and ⏭ key.
(Range:001~015)
Press SET key to memorize the value and revert to chamber temperature display.

F06: <Function> Setting of service code
(Initialization of battery and fan motor lifespan)
<Operation> Input F06 and press SET key to display '000' (Default).
Change to '384' with ⏫ key and ⏭ key.
Press SET key to memorize the value and revert to chamber temperature display. You can use all the function codes.
<Cancel> Input F06 to display '384'.
Change to '000' with ⏫ key and ⏭ key.
Press SET key to memorize the value and revert to chamber temperature display.
Turning the power on and off is another way is to change the display to '000'. It is not stored in non-volatile memory.
<Reset of battery accumulation time>
Step into F06 and input '384' for service code.
Input '409' to initialize battery accumulation time.
Unit reverts to chamber temperature display automatically.
Service code is automatically cancelled after the reset.
<Reset of fan motor accumulation time>
Step into F06 and input '384' for service code.
Input '410' to initialize fan accumulation time.
Unit reverts to chamber temperature display automatically.
Service code is automatically cancelled after the reset.

F07: <Function> To match temperature in temp. sensor to 1/2 chamber air temperature (Zero adjustment of temp. sensor)
<Operation> Input service code in F06 prior to the operation.
Input F07 and press SET key to display '00.0' (Default).
Change to your desired value with ⏫ key and ⏭ key.
(Range: -4.9 ~ 04.9)
Press SET key to memorize the value and revert to chamber temperature display.

(Ex.)
When the set temperature is 5℃ and 1/2 chamber air temperature is 8℃, you should input '03.0' in F07 that makes temperature display change to 8℃ and forcibly cooled to 5℃.

F08: <Function> Zero adjustment of DEF sensor
<Operation> Input service code in F06 prior to the operation.
Input F08 and press SET key to display '00.0'. (Default)
Change to your desired value with ⏫ key and ⏭ key.
(Range: -4.9 ~ 04.9)
Press SET key to memorize the value and revert to chamber temperature display.

F12: <Function> Display of temperature in temp. sensor
(The 1st decimal point is displayed)
<Operation> Input service code in F06 prior to the operation.
Input F12 and press SET key to display F12 and 'XX.X' (current chamber temperature) alternately.
Press SET key to revert to chamber temperature display.
(Ex.)
-22.5℃ = Displayed as '22.5'
3 digits display, so minus '-' is not displayed.
<Cancel> In F12 and 'XX.X' are alternately displayed, press SET key to revert to chamber temperature display.

F13: <Function> Display of temperature in DEF sensor 1
(The 1st decimal point is displayed)
<Operation> Input service code in F06 prior to the operation.
Input F13 and press SET key to display F13 and 'XX.X' (DEF sensor temperature) alternately.
Press SET key to revert to chamber temperature display.
<Cancel> In F13 and 'XX.X' are alternately displayed, press SET key to revert to chamber temperature display.

F14: <Function> Display of temperature in comp. sensor
(The 1st decimal point is displayed)
<Operation> Input service code in F06 prior to the operation.
Input F14 and press SET key to display F14 and 'XX.X' (comp. sensor temperature) alternately.
Press SET key to revert to chamber temperature display.
<Cancel> In F14 and 'XX.X' are alternately displayed, press SET key to revert to chamber temperature display.

F15: <Function> Display of temperature in AT sensor
(The 1st decimal point is displayed)
<Operation> Input service code in F06 prior to the operation.
Input F15 and press SET key to display F15 and 'XX.X' (AT sensor temperature) alternately.
Press SET key to revert to chamber temperature display.
<Cancel> In F15 and 'XX.X' are alternately displayed, press SET key to revert to chamber temperature display.

F16: <Function> Display of temperature in fan alarm sensor
(The 1st decimal point is displayed)
<Operation> Input service code in F06 prior to the operation.
Input F16 and press SET key to display F16 and 'XX.X' (fan alarm sensor temperature) alternately.
Press SET key to revert to chamber temperature display.
<Cancel> In F16 and 'XX.X' are alternately displayed, press SET key to revert to chamber temperature display.

F17: <Function> Change of model code (Non-volatile memory initialization)
<Operation> Input F17 and press SET key to display current model code.
MPR-1014/1014R: '002'
<Non-volatile memory initialization>
When you change model code and press SET key, non-volatile memory is initialized.
Press SET key to revert to chamber temperature display.

Kind of setting	Default
Model code	: 002 (MPR-1014/1014R)
Zero adjustment value for temp. sensor	: 0℃
Key lock	: OFF (Unlocked)
Temperature to stop defrosting	: 5℃
Set temperature	: 5℃
Set temperature for high temp. alarm	: 5℃
Set temperature for low temp. alarm	:-5℃
Communication ID	:000
Communication mode	:000
Individual set for air circulation alarm temp.	: OFF (Not individual)
Check of battery setting	: OFF
Zero adjustment value for DEF sensor	: 0℃
Ring back time	: 30 minutes
Temp. alarm delay time	: 15 minutes
Door alarm delay time	: 2 minutes
Temperature to start defrosting	: -17℃
Temperature to turn compressor on	: 0.5℃
Temperature to turn compressor off	: -0.5℃
Air circulation alarm	: ON
Notice of fan motor lifespan	: ON

F25: <Function> Setting of Ring back (alarm recovery) time
<Operation> Input F25 and press SET key to display '030' (Default).
Change to your desired value with ⏫ key.
(Range:000~060)
Press SET key to memorize the value and revert to chamber temperature display.
<Ring back time>

000: None	040: 40 minutes
010: 10 minutes	050: 50 minutes
020: 20 minutes	060: 60 minutes
030: 30 minutes	

F30: <Function> Display of ROM version
<Operation> Input F30 and press SET key to display F30 and 'X.XX' (ROM version) alternately.
Press SET key to revert to chamber temperature display.
(Ex.) Version 1.00 => Displayed as '1.00'

F32: <Function> Display of fan motor accumulation time
<Operation> Input service code in F06 prior to the operation.
Input F32 and press SET key to display F32 and fan motor accumulation time alternately. Press SET key to revert to chamber temperature display.
Displayed as '00.0' if fan motor accumulation is equal or less than 36 days.

F33: <Function> Setting of temperature to start defrosting
<Operation> Input service code in F06 prior to the operation.
Input F33 and press SET key to display '-17' (Default).
Change to your desired value with ⏫ key and ⏭ key.
(Range:-5.0~-19.9)
Press SET key to revert to chamber temperature display.

F34: <Function> Setting of temperature to stop defrosting
<Operation> Input service code in F06 prior to the operation.
Input F34 and press SET key to display '005' (Default).
Change to your desired value with ⏫ key and ⏭ key.
(Range:0.1~9.9)
Press SET key to revert to chamber temperature display.

F36: <Function> Display of frequency of defrosting
<Operation> Input service code in F06 prior to the operation.
Input F36 and press SET key to display alternately F36 and frequency of defrosting since the power was supplied.
Press SET key to revert to chamber temperature display.
Display: 999 (Max)
<Reset> Turn the power off or press ⏫ key for 5 seconds to reset frequency of defrosting.

F39: <Function> Setting of air circulation alarm temperature
<Operation> Input service code in F06 prior to the operation.
Input F39 and press SET key to display '005' (Default).
Change to your desired value with ⏫ key and ⏭ key.
(Range:005~020)
Press SET key to memorize the value and revert to chamber temperature display.
This function is available only when air circulation alarm temperature is set by 'Individual' in F42.

F40: <Function> Setting of air circulation alarm
<Operation> Input service code in F06 prior to the operation.
Input F40 and press SET key to display '001' (Default).
Change to alternative value with ⏫ key.
Press SET key to memorize the value and revert to chamber temperature display.
000: Alarm OFF
001: Alarm ON

F41: <Function> Linkage of high temp. alarm set temperature and air circulation alarm temperature

<Operation> Input service code in F06 prior to the operation.
Input F41 and press SET key to display '000' (Default).
Change to alternative value with ⏫ key.
Press SET key to memorize the value and revert to chamber temperature display.
000: Linked (Default)
001: Air circulation alarm temperature is set individually

F42: <Function> Setting check of battery kit
(MPR-48B should be optionally installed)

<Operation> Input service code in F06 prior to the operation.
Input F42 and press SET key to display '000' or '001'.
Change to alternative value with ⏫ key.
Press SET key to memorize the value and revert to chamber temperature display.
000: Battery kit is uninstalled
001: Battery kit is installed

F43: <Function> Notice of fan motor lifespan

<Operation> Input service code in F06 prior to the operation.
Input F43 and press SET key to display '000' or '001' (Default).
Change to your desired value with ⏫ key and ⏭ key.
Press SET key to memorize the value and revert to chamber temperature display.
000: Unnoticed
001: Noticed (Default)

F50: <Function> Setting of temp. alarm delay time

<Operation> Input service code in F06 prior to the operation.
Input F50 and press SET key to display '015' (Default).
Change to your desired value with ⏫ key and ⏭ key.
Press SET key to memorize the value and revert to chamber temperature display.
000: No delay time

10. Compressor control

Compressor ON and OFF temperature (Differential point)

Compressor ON*	When chamber temperature is equal to set temperature + 0.2℃
Compressor OFF	When chamber temperature is equal to set temperature – 0.5℃

* Unit has 3 minutes delay time since the compressor is turned off, so the compressor is not turned on even though the unit meets the above condition.

Compressor operation when temp. sensor is malfunction (E01, E02)
When temp. sensor is disconnected (E01) or short circuited (E02), compressor is controlled by DEF sensor so that unit could keep chamber temperature in 5℃.

Center temp. in DEF sensor	When DEF sensor temp. is reached to center temp. + 6.5℃	When DEF sensor temp. is reached to center temp. – 6.5℃
3.0℃	Compressor ON	Compressor OFF

Compressor protection

To prevent discharge pressure in compressor from being rose during fan motor locked, compressor should be controlled as follow;

When temperature in comp. sensor is equal or higher than 52℃, compressor should be turned off.

When temperature in comp. sensor is equal or lower than ambient temp.+10℃, compressor should be turned on again.

11. Defrosting operation

Mechanism

DEF sensor detects the temperature in the evaporator pipe to have being conducted current to the heater attached in the evaporator.

During defrosting evaporator, compressor is turned off and chamber temperature and 'dF' are alternately displayed.

Defrosting by the temperature in evaporator

When DEF sensor temperature in evaporator is equal or lower than -12℃, the unit starts defrosting.

When DEF sensor temperature in evaporator is equal or higher than 5℃, the unit stops defrosting.

Defrosting by the compressor running time

Unit forcibly starts defrosting if it meets the following conditions both (1) and (2).

(1) When the compressor keeps operating for 3 hours, and
(2) When temperature in DEF sensor 2 is lower than 0℃

The unit stops defrosting when DEF sensor temperature in evaporator is equal or higher than 5℃.

When the DEF sensor temperature in evaporator is higher than 0℃ and the compressor keeps operating for 4 hours without defrosting, frequency of compressor ON time is reset.

Forcible stop of defrosting

When the chamber temperature is higher than set temperature +7.0℃ and DEF sensor temperature is higher than the temperature to start defrosting, unit forcibly stops defrosting.

When this sequence repeats twice, unit never stops defrosting forcibly.

Frequency of defrosting

Frequency of forcible defrosting since the power is supplied is memorized.

You can check the frequency in F36.

12. Delay time

Compressor delay time

Compressor turns on with 9 seconds of delay since the power was supplied (reset).

Temperature alarm delay time

When high/low temperature alarm is triggered, buzzer and remote alarm are emitted with delay. ALARM lamp and indication are blinked without delay.
Delay time is changeable in F50. (Default: 15 minutes)

Door alarm delay time

When the door is ajar, buzzer sounds with delay.
Delay time is changeable in F04. (Default: 2minutes)

13. Offset temperature

Offset temperature is -0.7℃ for calibrating the temperature detected by temp. sensor with actual temperature.

14. Remote alarm

Remote alarm activates during alarming condition.

(1) In normal condition
OPEN between #1 and #2 at CN3
CLOSE between #1 and #3 at CN3

(2) In alarming condition
CLOSE between #1 and #2 at CN3
OPEN between #1 and #3 at CN3

15. Lamp operation on PCB

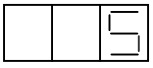
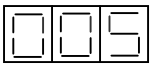
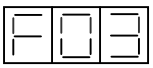
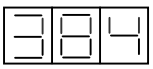
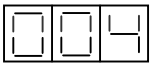
<Display PCB>

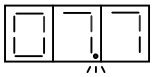
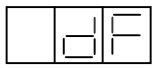
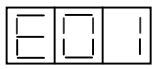
DP51:	ALARM
(Red)	Blinks in alarming condition
DP52:	DOOR
(Red)	Lit in door ajar

<Temp. control PCB>

DP1:	Alarming operation
(Orange)	Lit: Not in alarming condition Goes off: High/Low temp. alarm (15min. of delay), sensor error, Power failure
DP2:	Compressor operation
(Green)	Lit: Compressor turns on Goes off: Compressor turns off
DP3:	DEF heater operation
(Red)	Lit: DEF heater turns on Goes off: DEF heater turns off
DP4:	Compressor protect relay operation
(Yellow)	Lit: Compressor turns on Goes off: Compressor forcibly turns off

16. Examples of digital displays

Chamber temp.	5.5℃	
Set temp.	5℃	
Function	F03	
Service code	384	
Set value	004	
Key lock mode	L_0	

Decimal point (Chamber temp.)	7.7	
Sensor offset	-5.0	
Forcible defrosting	dF	
Error code	E01	

17. Buzzer tone

Alarming condition	: Intermittent
Key operation	: Click tone
Input value memorization	: Click tone
Unacceptable input	: error tone (1 second)
Door alarm	: Intermittent (shorter interval than other alarms)

Electric parts

MPR-1014/1014R		AC110V/115V,60Hz	AC220V,50Hz	AC220V,60Hz	AC230/240V,50Hz
Compressor	Type	RL2557-PB	RL2557-SA	RL2557-RA	RL2557-SA
	Code	7FB-0-M101-008-02	7FB-0-M101-008-03	7FB-0-M101-008-04	7FB-0-M101-008-03
	Rated voltage (50/60Hz)	110/115V, 60Hz	220-240V, 50Hz	220V, 60Hz	220-240V, 50Hz
	Winding resistance C-S(Aux)	6.41Ω	16.8Ω	13.5Ω	16.8Ω
	C-R(Main)	1.32Ω	9.27Ω	7.55Ω	9.27Ω
PTC	Type	P6R0SAT	PGR0SAT	PGR0SAT	PGR0SAT
	Resistance (AT25℃)	6.8±1.4Ω	33±6.6Ω	33±6.6Ω	33±6.6Ω
Overload relay	Type	5.6C36C1	2.8C36C1	3.2C36C1	2.8C36C1
	Action to the temp. (No current)				
	OFF	130+8℃, 130-9℃	130+8℃, 130-9℃	130+8℃, 130-9℃	130+8℃, 130-9℃
	ON	60+7℃, 60-5℃	60+7℃, 60-5℃	60+7℃, 60-5℃	60+7℃, 60-5℃
	Action to the current (AT25℃)	15.6A	8.8A	8.1A	8.8A
	Operation time	6~14sec	6~14sec	6~14sec	6~14sec
Starting capacitor	Rating	120μF, 160VAC	60μF, 300VAC	60μF, 300VAC	60μF, 300VAC
Running capacitor	Rating	20μF, 260VAC	6μF, 400VAC	6μF, 400VAC	6μF, 400VAC
Inside fan motor	Type	FL2-B031C1MP	FL2-B031C5MP	FL2-B031C5MP	FL2-B031C5MP
	Rating	AC115V, 3W	AC220-240V, 3W	AC220-240V, 3W	AC220-240V, 3W
	Thermal fuse	141℃	141℃	141℃	141℃
Condensing fan motor	Type	SE4-D041N1P	SE4-D041N5P	SE4-D041N5P	SE4-D041N5P
	Rating	4W	4W	4W	4W
DEF. heater	Rating	73.8W, 115V	73.8W, 230V	73.8W, 230V	73.8W, 230V
	Resistance (AT25℃)	179.2Ω	716.8Ω	716.8Ω	716.8Ω
P cord heator	Rating	35W, 115V	35W, 230V	35W, 230V	35W, 230V
	Resistance (AT25℃)	377.9Ω	1511.4Ω	1511.4Ω	1511.4Ω
Alarm relay	Type	LY2F-T2	LY2F-T2	LY2F-T2	LY2F-T2
	Contact capacity	AC250V, 10A	AC250V, 10A	AC250V, 10A	AC250V, 10A
	Coil	AC110V/120V	AC220V/240V	AC220V/240V	AC220V/240V
Temp. relay	Type	G4F-1123T	G4F-1123T	G4F-1123T	G4F-1123T
	Contact capacity	AC250V, 20A	AC250V, 20A	AC250V, 20A	AC250V, 20A
	Coil	DC12V	DC12V	DC12V	DC12V
Comp. protect relay	Type	G4F-1123T	G4F-1123T	G4F-1123T	G4F-1123T
	Contact capacity	AC250V, 20A	AC250V, 20A	AC250V, 20A	AC250V, 20A
	Coil	DC12V	DC12V	DC12V	DC12V
Ballast	Type	FLB-407115-A	FLB-421722/23	FLB-421722/23	FLB-421722/23
	Rating	40W, 115V, 60Hz	40W, 220/230V, 50Hz	40W, 220/230V, 50Hz	40W, 220/230V, 50Hz
Fluorescent lamp	Type	FL40SD	FL40SD	FL40SD	FL40SD
	Rating	40W, AC100V	40W, AC100V	40W, AC100V	40W, AC100V
Glow starter	Type	FG-4P	FG-4P	FG-4P	FG-4P
Switching power supply	Type	ZWS10-12/J AC100-240V, 50/60Hz, 0.3A	ZWS10-12/J AC100-240V, 50/60Hz, 0.3A	ZWS10-12/J AC100-240V, 50/60Hz, 0.3A	ZWS10-12/J AC100-240V, 50/60Hz, 0.3A
	Rated output	DC12V, 0.85A	DC12V, 0.85A	DC12V, 0.85A	DC12V, 0.85A
Temp. fuse	Rating	AC250V, 7A, 76℃ melt down	AC250V, 7A, 76℃ melt down	AC250V, 7A, 76℃ melt down	AC250V, 7A, 76℃ melt down
Temp. sensor	Type	502AT	502AT	502AT	502AT
	Rating	5kΩ 25℃	5kΩ 25℃	5kΩ 25℃	5kΩ 25℃
DEF. sensor (Front), (Back)	Type	502AT	502AT	502AT	502AT
	Rating	5kΩ 25℃	5kΩ 25℃	5kΩ 25℃	5kΩ 25℃
Fan alarm sensor	Type	502AT	502AT	502AT	502AT
	Rating	5kΩ 25℃	5kΩ 25℃	5kΩ 25℃	5kΩ 25℃
Comp. sensor	Type	502AT	502AT	502AT	502AT
	Rating	5kΩ 25℃	5kΩ 25℃	5kΩ 25℃	5kΩ 25℃
AT sensor	Type	502AT	502AT	502AT	502AT
	Rating	5kΩ 25℃	5kΩ 25℃	5kΩ 25℃	5kΩ 25℃
Low temp. alarm thermo	Type	ATB-S382	ATB-S382	ATB-S382	ATB-S382
	ON	10.1℃	10.1℃	10.1℃	10.1℃
	OFF	2.8℃	2.8℃	2.8℃	2.8℃
Thermal protector	Type	TH-2	TH-2	TH-2	TH-2
	ON	18℃	18℃	18℃	18℃
	OFF	28℃	28℃	28℃	28℃
Breaker switch	Type	IR11A2E101R	IR11A2E101R	IR11A2E101R	IR11A2E101R
	Rating	250V, 10A	250V, 10A	250V, 10A	250V, 10A
FL switch	Type	HLS112D	HLS112D	HLS112D	HLS112D
	Rating	AC250V, 6A	AC250V, 6A	AC250V, 6A	AC250V, 6A
Door switch	Type	VX-013-1C23	VX-013-1C23	VX-013-1C23	VX-013-1C23
	Rating	AC125V, 0.1A	AC125V, 0.1A	AC125V, 0.1A	AC125V, 0.1A
Noise filter	Type	ZCB2203-11	ZCB2203-11	ZCB2203-11	ZCB2203-11
	Rating	AC250V, 3A	AC250V, 3A	AC250V, 3A	AC250V, 3A

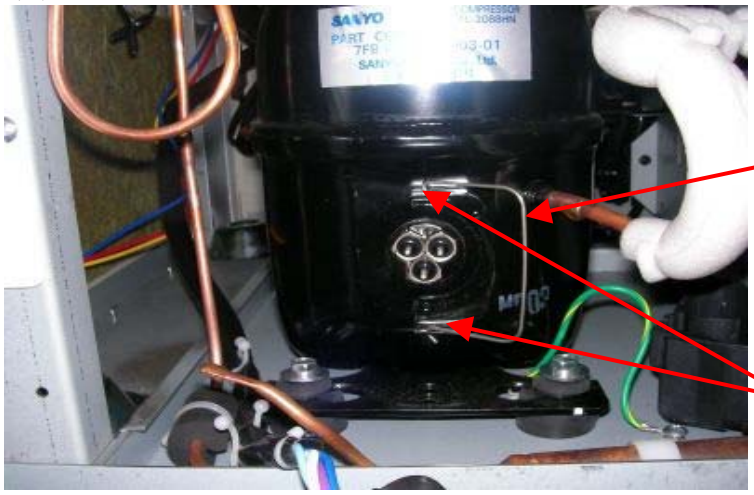
Specification of sensor

Temperature and resistance of thermistor sensor(Type: 502AT)

Temp.(℃)	Resistance (kΩ)	Temp.(℃)	Resistance (kΩ)	Temp.(℃)	Resistance (kΩ)
−50	154.50	−7	17.92	12	8.17
−45	116.50	−6	17.16	13	7.85
−40	88.85	−5	16.43	14	7.55
−35	68.15	−4	15.74	15	7.27
−30	52.84	−3	15.08	16	6.99
−25	41.19	−2	14.45	17	6.73
−20	32.43	−1	13.86	18	6.48
−19	30.92	0	13.29	19	6.24
−18	29.50	1	12.74	20	6.01
−17	28.14	2	12.22	25	5.00
−16	26.87	3	11.72	30	4.18
−15	25.65	4	11.25	35	3.51
−14	24.51	5	10.80	40	2.96
−13	23.42	6	10.37	45	2.51
−12	22.39	7	9.96	50	2.14
−11	21.41	8	9.57	55	1.83
−10	20.48	9	9.20	60	1.57
−9	19.58	10	8.84		
−8	18.73	11	8.49		

Mounting of compressor terminal cover

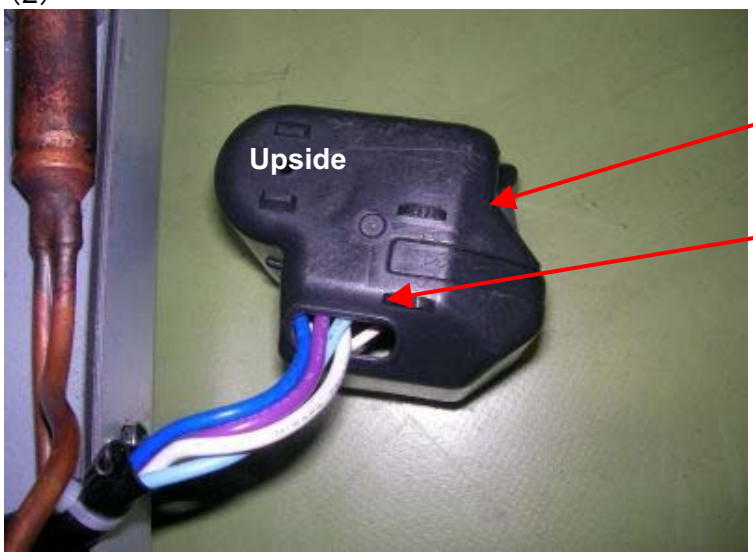
(1)



Fixing metal

1.Catch fixing metal on both holes of the terminal and move it to the right.

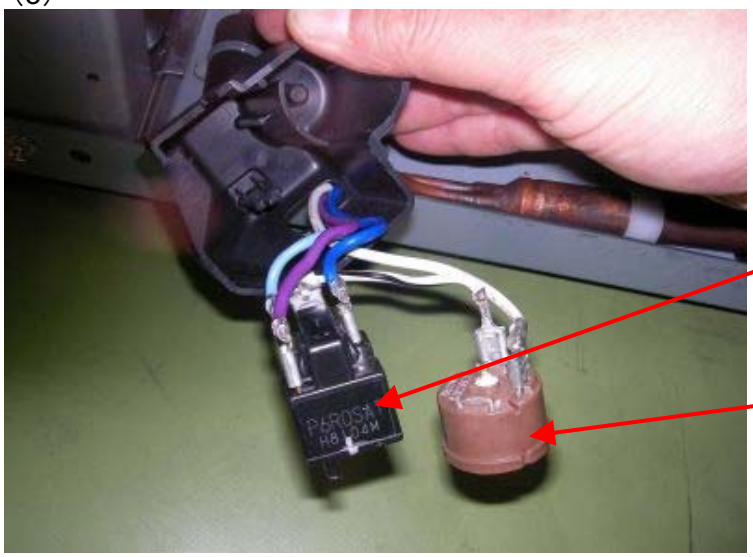
(2)



Terminal cover

2.Align terminal cover upside up and put lead wires into the cover.

(3)

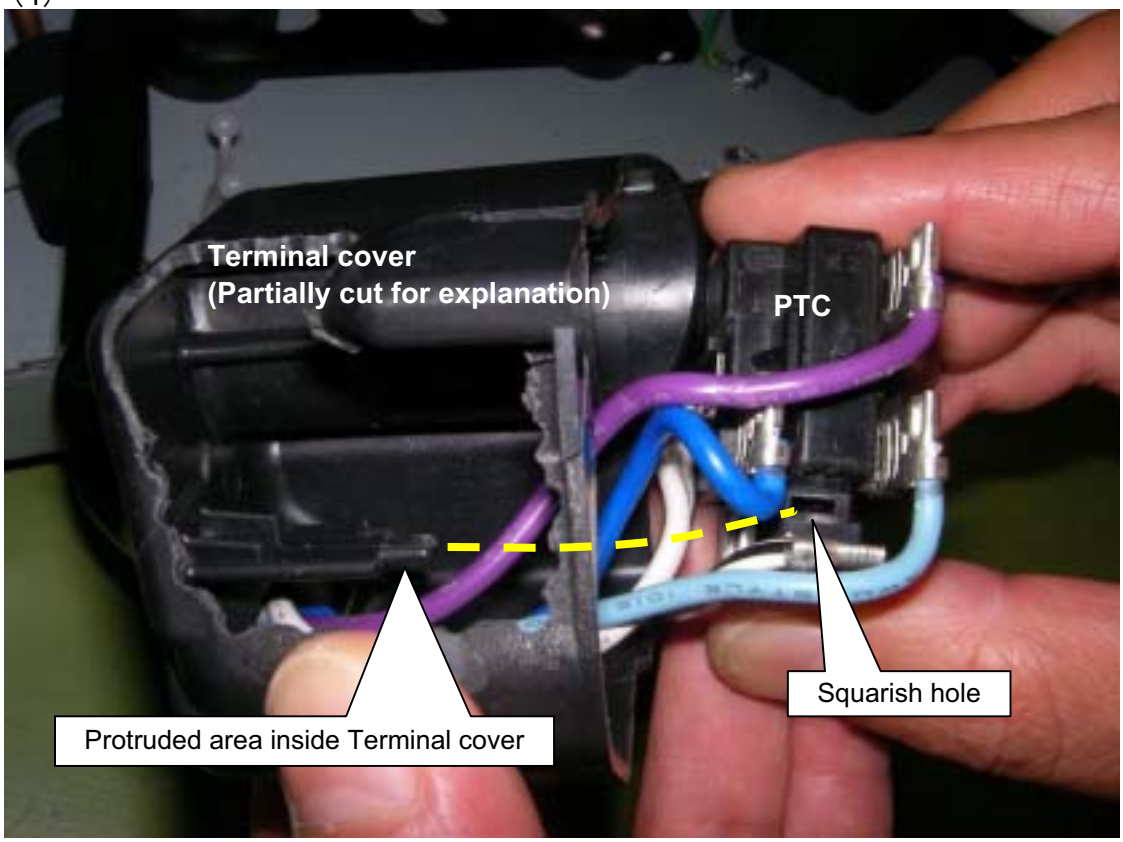


3. Connect PTC and OLR with lead wires correctly as Wiring diagram (P.9) indicates.

PTC

OLR

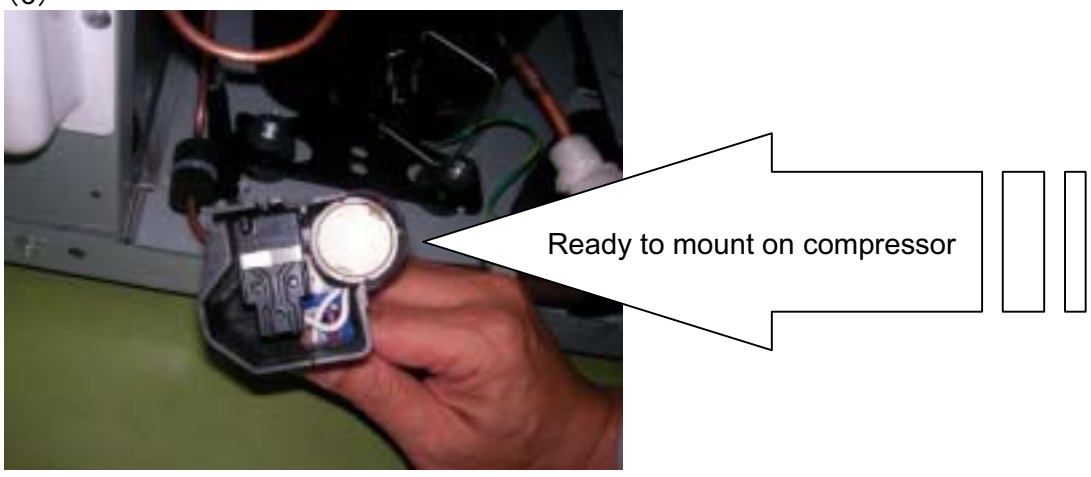
(4)

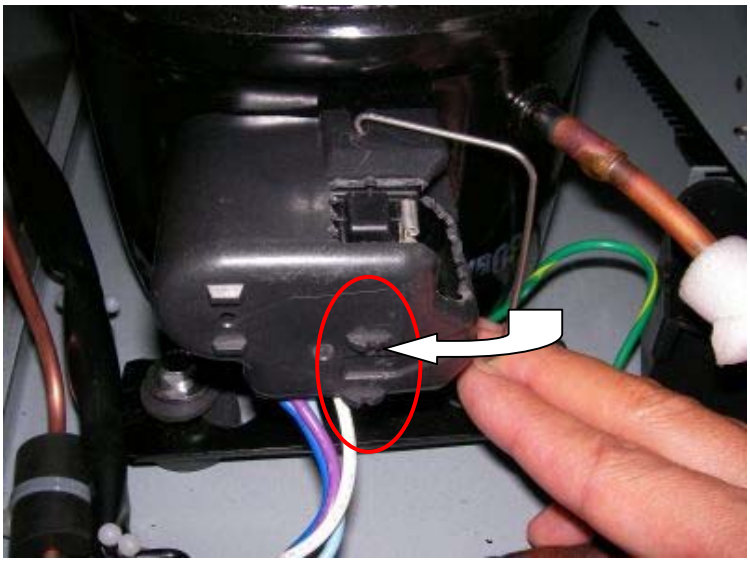


(5)

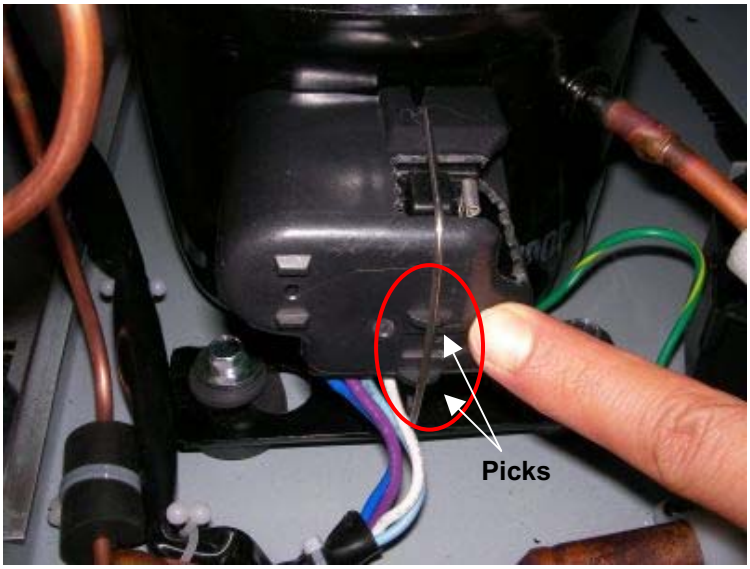
4.Align the protruded area of terminal cover with the squalish hole of PTC, and fit PTC to the terminal cover. (See picture (4))

(6)





（7）



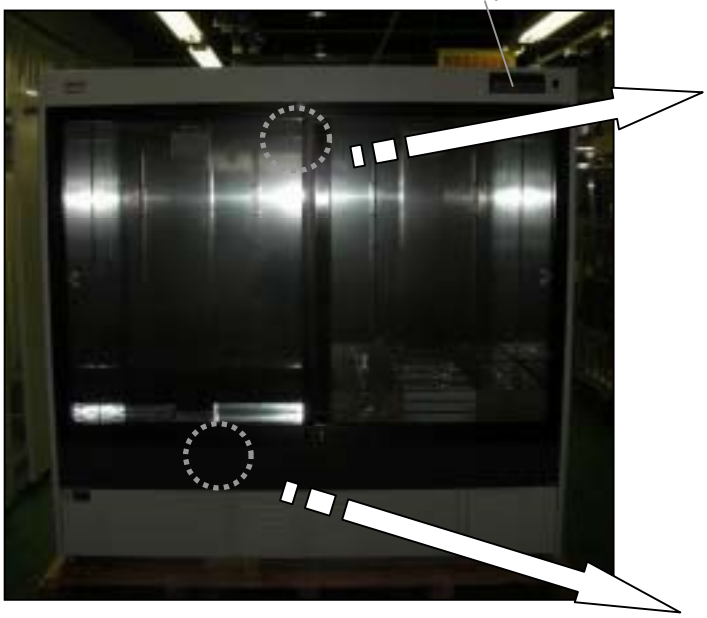
5.Mount terminal cover on the compressor terminal without space between them. Move the fixing metal back to original position and catch it by 2 picks on the terminal cover.

Follow the procedure vice versa for the removal of terminal cover.

Parts layout

【Front view】

Control panel



【Ceiling of interior】

Fan alarm sensor

【Under the air intake vent】

Temp. sensor

【Ceiling】

Place to where Battery kit
for power failure alarm (MPR-48B)

【Front bottom】

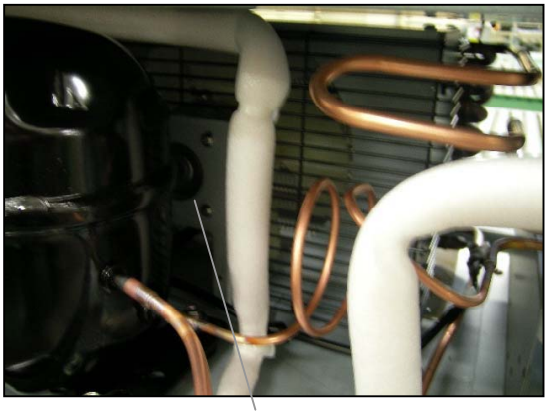
Evaporating tray

【Lower back / Cooling unit】

Remote alarm terminal

Compressor

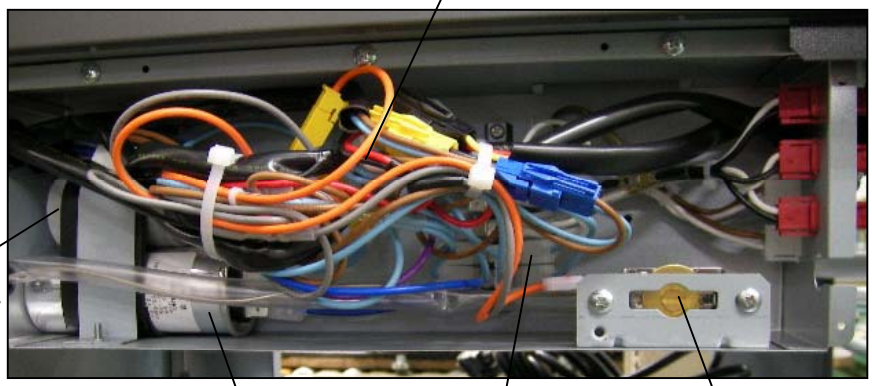
【Cooling unit】



Condensing fan motor

【Lower front / Electric BOX】

Alarm relay



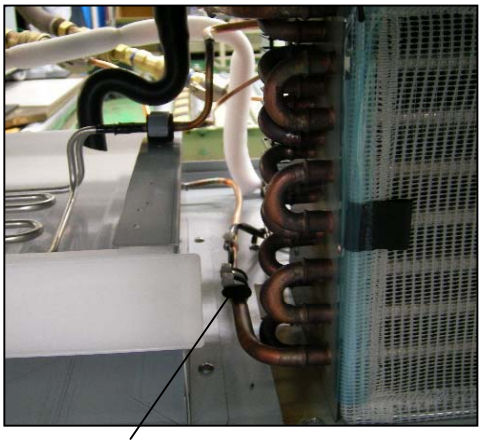
Running capacitor

Starding capacitor

6P terminal

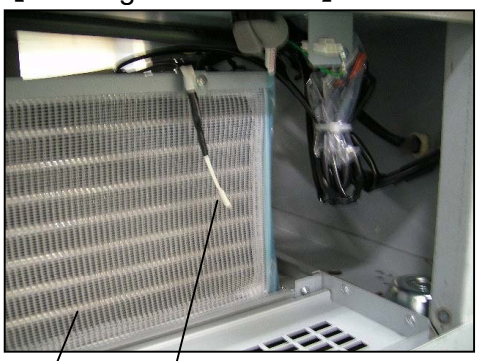
Thermostat
for low temp. alarm

【Center bottom】



Comp. sensor

【Front right side bottom】

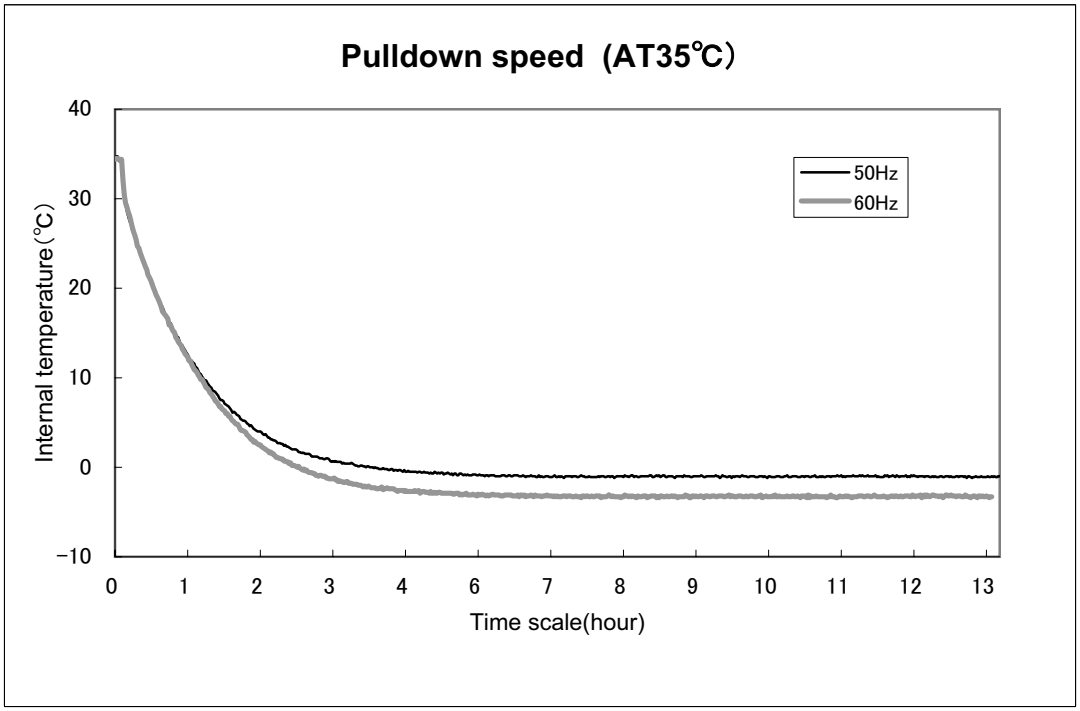


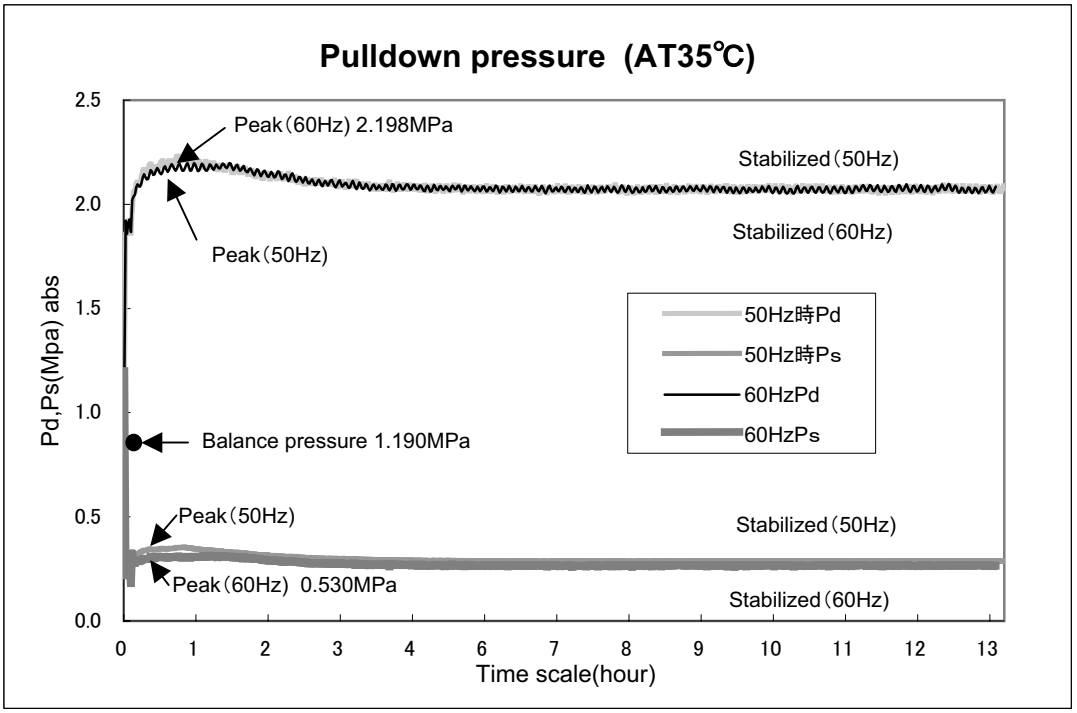
Filter

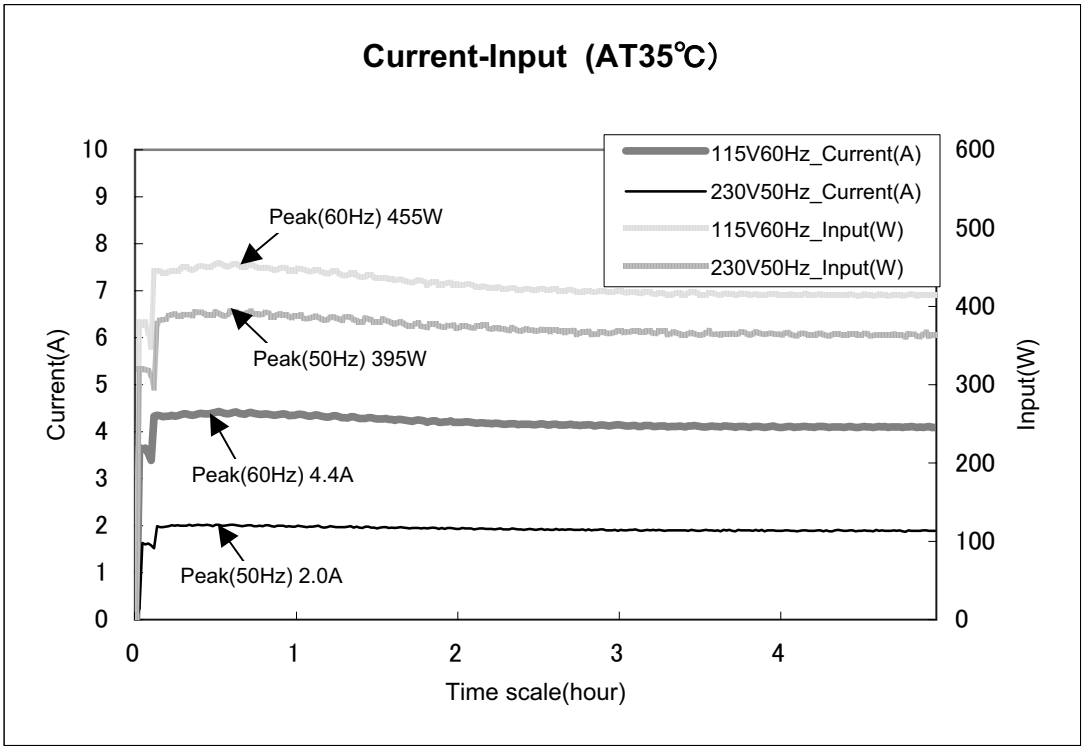
AT sensor

Test data

Note) All the data are the reference only.





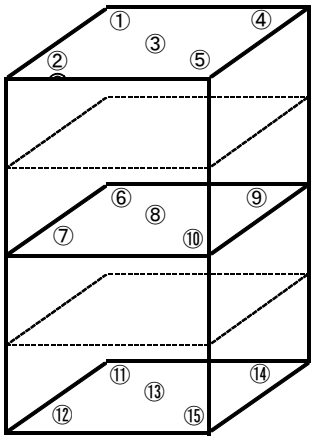

Current-Input (AT35℃)
115V60Hz_Current(A)
230V50Hz_Current(A)
115V60Hz_Input(W)
230V50Hz_Input(W)
Peak(60Hz) 455W
Peak(50Hz) 395W
Peak(60Hz) 4.4A
Peak(50Hz) 2.0A
Current(A)
Input(W)
Time scale(hour)
0
1
2
3
4
0
1
2
3
4
5
6
7
8
9
10
0
100
200
300
400
500
600

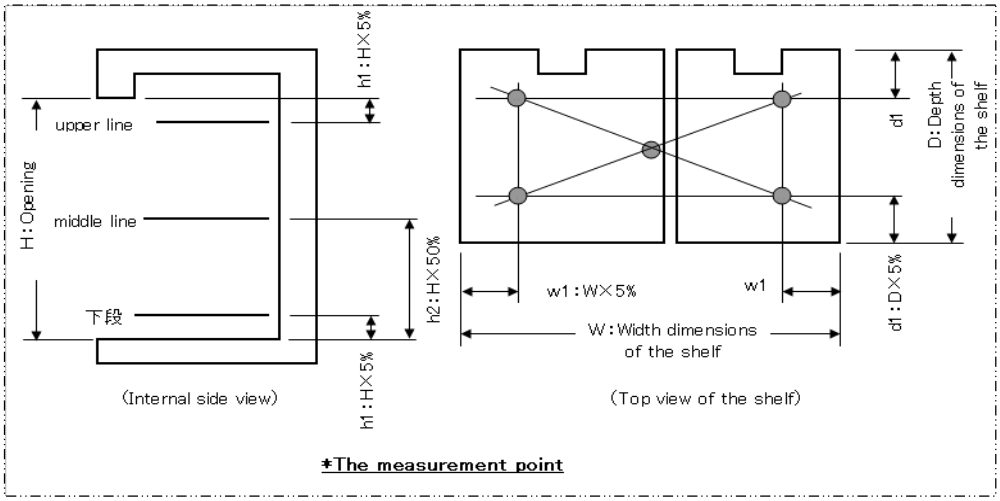
MPR-1014 Temperature of Components (Reference Data on Maximum cooling)

	Ambient temperature 30℃		Ambient temperature 35℃	
	50Hz	60Hz	50Hz	60Hz
Compressor case bottom	51.1	52.3	57.2	57.7
Discharge pipe	76.4	79.4	84.5	87.0
Condensor outlet	40.2	40.3	46.9	46.6
Evaporator inlet	-15.7	-17.3	-11.9	-13.7
Evaporator outlet	-15.5	-17.1	-11.7	-13.5
Header outlet	-16.2	-17.9	-12.5	-14.3
Suction pipe	11.6	12.8	15.8	15.7
Air temperature at center of chamber	-5.2	-7.3	-1.1	-3.3
Discharge pressure : Pd (Mpa	1.759	1.768	2.073	2.069
Suction pressure : Ps (Mpa)	0.240	0.218	0.288	0.266

Note:This data does not represent a guarantee of product performance.

Internal Temperature Uniformity (Reference Data)





＜Conditions＞

Ambient temperature: 20/30℃
Unloaded

＜Distribution data＞
Temperature of the cycle in each area (SV=5℃、air temperature)

Unit:℃

	Ambient temperature 20℃							
	50Hz				60Hz			
	Maximum	Minimum	Middle of cycle	Differential	Maximum	Minimum	Middle of cycle	Differential
①	7.4	3.4	5.2	±2.0	7.4	3.3	5.2	±2.1
②	7.5	3.1	5.1	±2.2	7.5	3.0	5.1	±2.3
③	7.6	1.8	4.5	±2.9	7.6	1.8	4.5	±2.9
④	7.3	1.2	4.0	±3.1	7.4	1.3	4.1	±3.1
⑤	7.2	1.6	4.2	±2.8	7.3	1.6	4.2	±2.9
⑥	6.9	4.8	5.9	±1.1	6.9	4.7	5.8	±1.1
⑦	7.0	4.5	5.7	±1.3	7.0	4.2	5.6	±1.4
⑧	6.9	3.0	4.8	±2.0	6.9	2.9	4.8	±2.0
⑨	6.8	3.0	4.8	±1.9	6.9	2.8	4.7	±2.1
⑩	6.8	4.0	5.3	±1.4	6.8	3.6	5.1	±1.6
⑪	6.7	3.9	5.3	±1.4	6.8	3.8	5.3	±1.5
⑫	6.7	4.1	5.5	±1.3	6.8	4.1	5.4	±1.4
⑬	6.6	3.4	4.9	±1.6	6.7	3.3	4.9	±1.7
⑭	6.9	3.8	5.3	±1.6	6.8	3.8	5.2	±1.5
⑮	7.0	3.9	5.4	±1.6	7.1	3.8	5.4	±1.7
Average	-	-	5.1	-	-	-	5.0	-

Unit:℃

	Ambient temperature 30℃							
	50Hz				60Hz			
	Maximum	Minimum	Middle of cycle	Differential	Maximum	Minimum	Middle of cycle	Differential
①	7.1	3.3	5.1	±1.9	7.1	3.3	5.1	±1.9
②	7.2	3.1	5.0	±2.1	7.2	3.1	4.9	±2.1
③	7.1	1.5	4.0	±2.8	7.1	1.7	4.1	±2.7
④	6.9	1.2	3.6	±2.9	7.0	1.4	3.8	±2.8
⑤	7.0	1.7	3.9	±2.7	7.0	1.8	4.0	±2.6
⑥	7.5	5.2	6.5	±1.2	7.4	5.2	6.4	±1.1
⑦	7.5	5.4	6.6	±1.1	7.3	4.9	6.2	±1.2
⑧	7.0	3.0	4.9	±2.0	6.9	3.1	4.9	±1.9
⑨	7.0	3.4	5.0	±1.8	6.9	3.4	5.0	±1.8
⑩	7.6	5.0	6.3	±1.3	7.2	4.7	6.0	±1.3
⑪	7.0	4.3	5.6	±1.4	7.0	4.2	5.6	±1.4
⑫	7.0	4.3	5.8	±1.4	7.0	4.5	5.8	±1.3
⑬	6.7	3.6	5.2	±1.6	6.7	3.6	5.1	±1.6
⑭	7.0	4.3	5.7	±1.4	7.0	4.3	5.7	±1.4
⑮	7.2	4.3	5.8	±1.5	7.3	4.3	5.8	±1.5
Average	-	-	5.3	-	-	-	5.2	-

Note:This data does not represent a guarantee of product performance.

＜Amount of power consumption ＞
Amount of power consumption when driving at cycl
(SV=5℃)

Unit:kWh/day

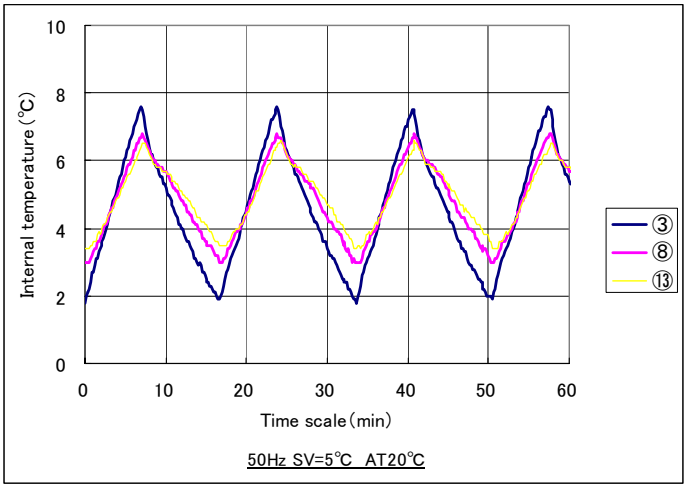
	Ambient temperature 20℃		Ambient temperature 30℃	
	50Hz	60Hz	50Hz	60Hz
110V	-	7.87	-	8.81
115V	-	8.22	-	9.12
220V	7.31	7.84	8.05	8.74
230V	7.70	-	8.30	-
240V	7.95	-	8.58	-

＜Maximum heat discharge＞

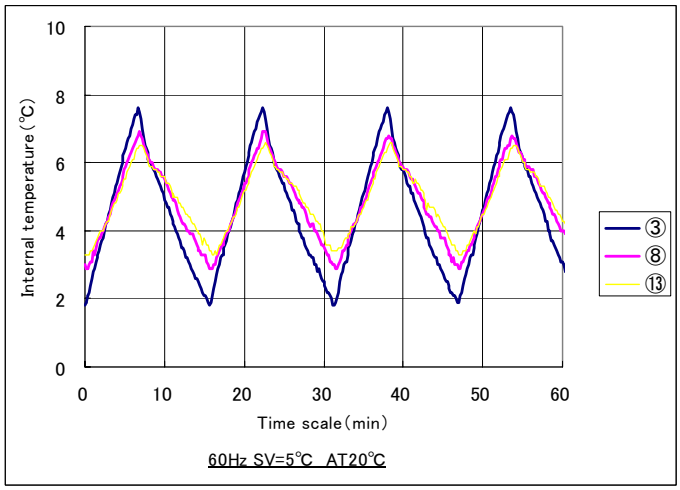
Unit:KJ

	50Hz	60Hz
110V	-	1620
115V	-	1638
220V	1404	1566
230V	1422	-
240V	1458	-

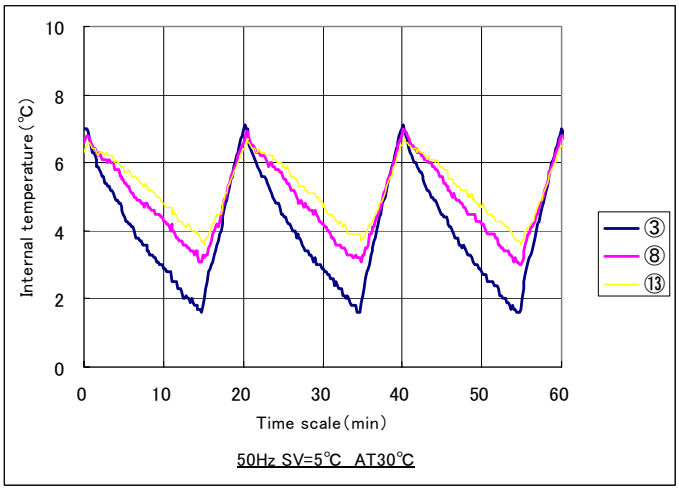
Note:This data does not represent a guarantee of product performance.



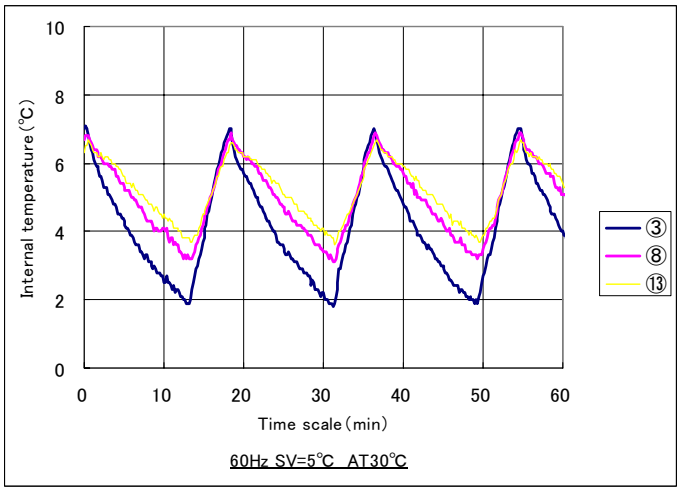
50Hz SV=5℃ AT20℃



60Hz SV=5℃ AT20℃



50Hz SV=5℃ AT30℃



60Hz SV=5℃ AT30℃

Instruction manual

・This section is extracted and printed from Instruction Manual.

・If you find out “Refer to page ●●” in them, this page means not page in Service manual but page in the lower corner of each page in the extract from Instruction Manual.
This page number is not corresponded with serial number in Service manual.

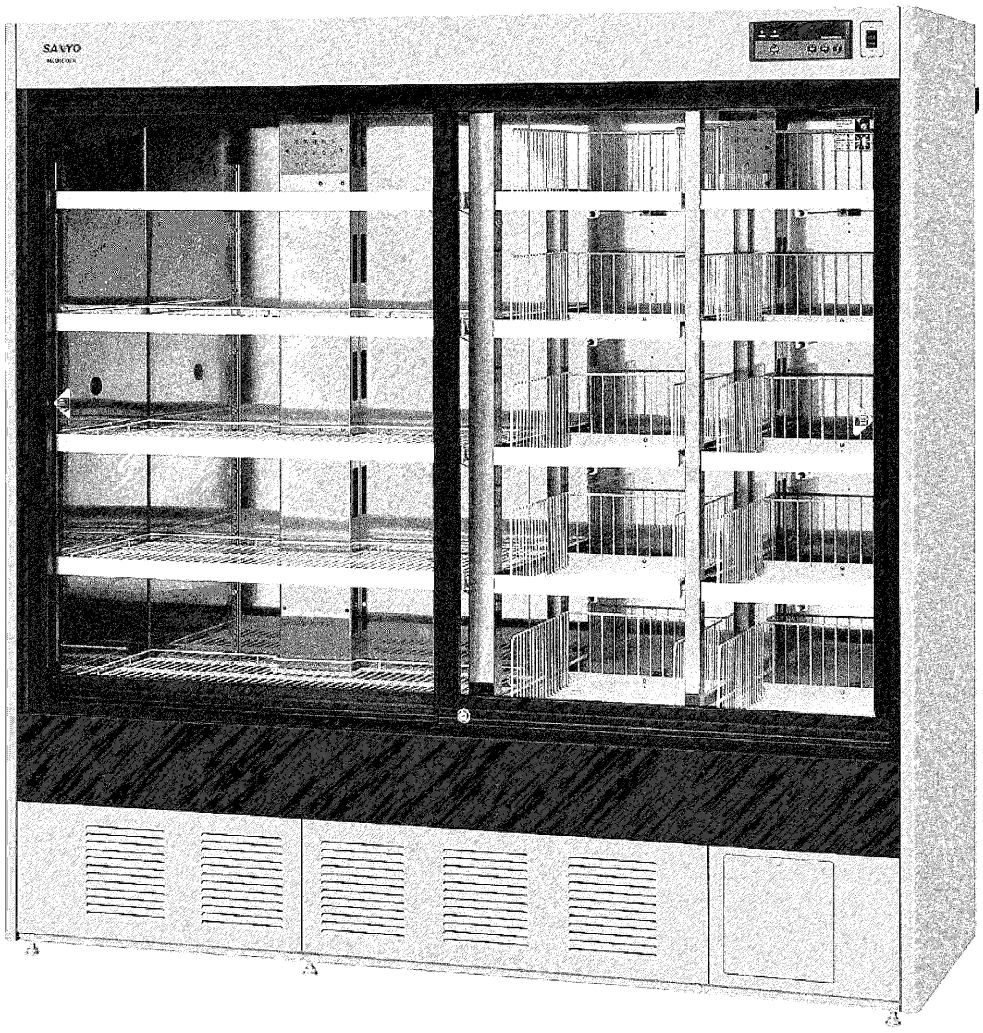
・**Please note the extracted Instruction Manual which corresponds to the initial unit production, so the contents may be revised in future.**

SANYO

INSTRUCTION MANUAL

MPR-1014
MPR-1014R

Pharmaceutical Refrigerator



MPR-1014R

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INTRODUCTION

■ Read this manual carefully before using the appliance and follow the instructions for safety operation.

■ Sanyo never guarantee any safety if the appliance is used for any objects other than intended use or used by any procedures other than those mentioned in this manual.

■ Keep this manual in an adequate place to refer to it as necessary.

■ The contents of the manual will be subjected to change without notice due to the improvement of performance or functions.

■ Contact Sanyo sales representative or agent if any page of the manual is lost or page order is incorrect.

■ Contact Sanyo sales representative or agent if any point in this manual is unclear or if there are any inaccuracies.

■ No part of this manual may be reproduced in any form without the expressed written permission of Sanyo.

PRECAUTIONS FOR SAFE OPERATION

It is imperative that the user complies with this manual as it contains important safety advice.

Items and procedures are described so that you can use this unit correctly and safely. If the precautions advised are followed, this will prevent possible injury to the user and any other person.

Precautions are illustrated in the following way:

⚠WARNING

Failure to observe WARNING signs could result in a hazard to personnel possibly resulting in serious injury or death.

⚠CAUTION

Failure to observe CAUTION signs could result in injury to personnel and damage to the unit and associated property.

Symbol shows;

△ this symbol means caution.

⃠ this symbol means an action is prohibited.

● this symbol means an instruction must be followed.

Be sure to keep this manual in a place accessible to users of this unit.

< Label on the unit >

This mark is labeled on the cover in which the electrical components of high voltage are enclosed to prevent the electric shock.
The cover should be removed by a qualified engineer or a service personnel only.

PRECAUTIONS FOR SAFE OPERATION

⚠WARNING

Do not use the unit outdoors. Current leakage or electric shock may result if the unit is exposed to rain water.

Only qualified engineers or service personnel should install the unit. The installation by unqualified personnel may cause electric shock or fire.

Install the unit on a sturdy floor and take an adequate precaution to prevent the unit from turning over. If the floor is not strong enough or the installation site is not adequate, this may result in injury from the unit falling or tipping over.

Never install the unit in a humid place or a place where it is likely to be splashed by water. Deterioration of the insulation may result which could cause current leakage or electric shock.

Never install the unit in a flammable or volatile location. This may cause explosion or fire.

Never install the unit where acid or corrosive gases are present as current leakage or electric shock may result due to corrosion.

Always ground (earth) the unit to prevent electric shock. If the power supply outlet is not grounded, it will be necessary to install a ground by qualified engineers.

Never ground the unit through a gas pipe, water main, telephone line or lightning rod. Such grounding may cause electric shock in the case of an incomplete circuit.

Connect the unit to a power source as indicated on the rating label attached to the unit. Use of any other voltage or frequency other than that on the rating label may cause fire or electric shock.

Never store volatile or flammable substances in this unit if the container cannot be sealed. These may cause explosion or fire.

Do not insert metal objects such as a pin or a wire into any vent, gap or any outlet on the unit. This may cause electric shock or injury by accidental contact with moving parts.

Use this unit in safe area when treating the poison, harmful or radiate articles. Improper use may cause bad effect on your health or environment.

Turn off the power switch (if provided) and disconnect the power supply to the unit prior to any repair or maintenance of the unit in order to prevent electric shock or injury.

Do not touch any electrical parts (such as power supply plug) or operate switches with a wet hand. This may cause electric shock.

PRECAUTIONS FOR SAFE OPERATION

⚠WARNING

Ensure you do not inhale or consume medication or aerosols from around the unit at the time of maintenance. These may be harmful to your health.

Never splash water directly onto the unit as this may cause electric shock or short circuit.

Never put containers with liquid on the unit as this may cause electric shock or short circuit when the liquid is spilled.

Never bind, process, or step on the power supply cord, or never damage or break the power supply plug. A broken supply cord or plug may cause fire or electric shock.

Do not use the supply cord if its plug is loose. Such supply cord may cause fire or electric shock.

Never disassemble, repair, or modify the unit yourself. Any such work carried out by an unauthorized person may result in fire, or electric shock or injury due to a malfunction.

Disconnect the power supply plug if there is something wrong with the unit. Continued abnormal operation may cause electric shock or fire.

When removing the plug from the power supply outlet, grip the power supply plug, not the cord. Pulling the cord may result in electric shock or fire by short circuit.

Disconnect the power supply plug before moving the unit. Take care not to damage the power cord. A damaged cord may cause electric shock or fire.

Disconnect the power plug when the unit is not used for long periods. Keeping the connection may cause electric shock, current leakage, or fire due to the deterioration of insulation.

If the unit is to be stored unused in an unsupervised area for an extended period, **ensure that children do not have access and that doors cannot be closed completely.**

The disposal of the unit should be accomplished by appropriate personnel. Remove doors to prevent accidents such as suffocation.

Do not put the packing plastic bag within reach of children as suffocation may result.

PRECAUTIONS FOR SAFE OPERATION

⚠CAUTION

Use a dedicated power source (a dedicated circuit with a breaker) as indicated on the rating label attached to the unit. A branched circuit may cause fire resulting from abnormal heating.

Connect the power supply plug to the power source firmly after removing the dust on the plug. A dusty plug or improper insertion may cause a heat or ignition.

Never store corrosive substances such as acid or alkali in this unit if the container cannot be sealed. These may cause corrosion of inner components or electric parts.

Check the setting when starting up of operation after power failure or turning off of power switch. The stored items may be damaged due to the change of setting.

Be careful not to tip over the unit during movement to prevent damage or injury.

Prepare a safety check sheet when you request any repair or maintenance for the safety of service personnel.

ENVIRONMENTAL CONDITIONS

This equipment is designed to be safe at least under the following conditions (based on the IEC 61010-1):

1. Indoor use;

2. Altitude up to 2000 m;

3. Ambient temperature 5°C to 40°C

4. Maximum relative humidity 80% for temperature up to 31°C decreasing linearly to 50% relative humidity at 40°C;

5. Mains supply voltage fluctuations not to exceed ±10% of the nominal voltage;

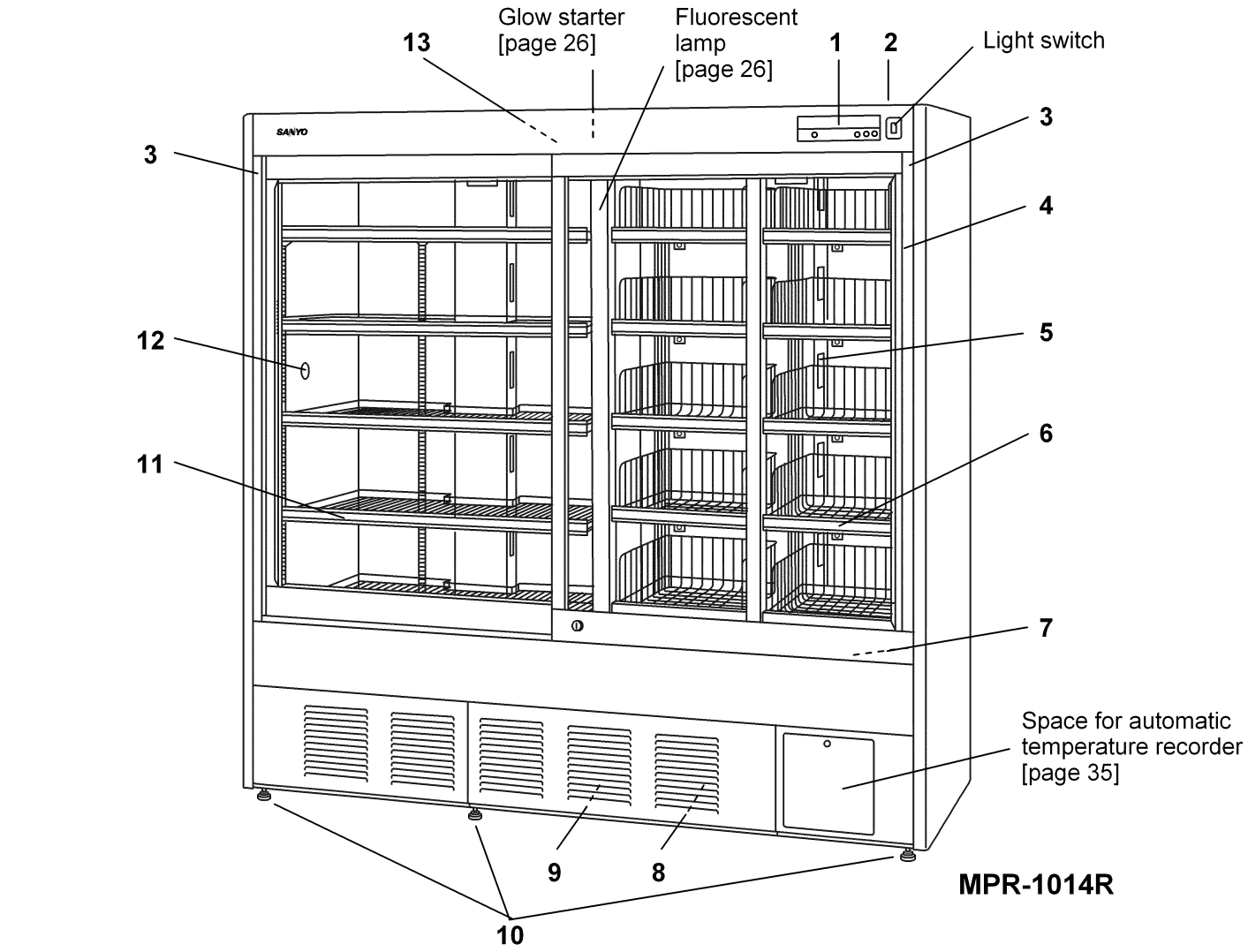
6. Other supply voltage fluctuations as stated by the manufacture;

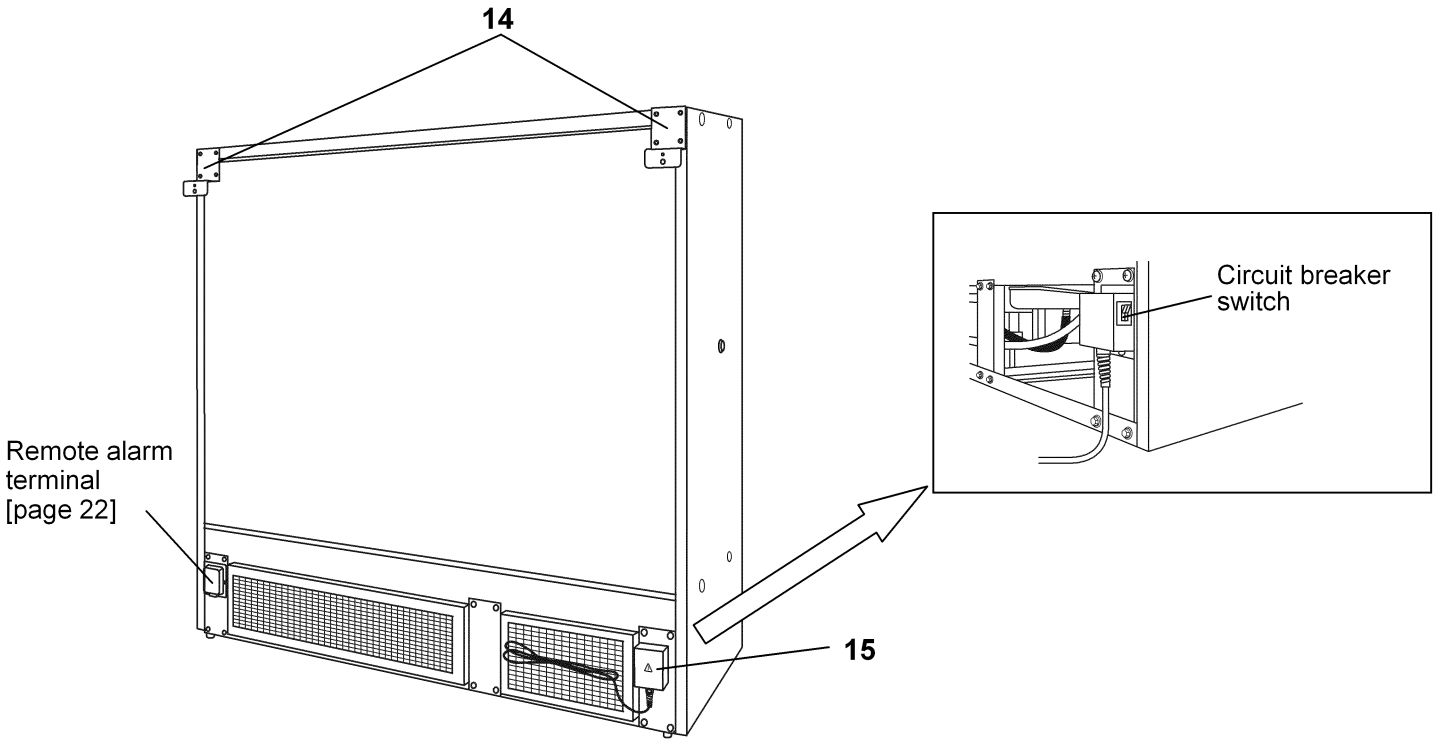
7. Transient overvoltages according to Installation Categories (Overvoltage Categories) II; For mains supply the minimum and normal category is II;

8. Pollution degree 2 in accordance with IEC 60664.

REFRIGERATOR COMPONENTS

Refrigerator unit





REFRIGERATOR COMPONENTS

1. Control panel: The chamber temperature and alarms can be set through the keys on the control panel. The temperature indicator and lamps are also provided on the control panel. Refer to page 10 for details.

2. Location of battery kit for power failure alarm: The battery kit (optional) alerts the power failure by the alarm indicator and alarm buzzer.

3. Door switch: This switch detects the door status (open/close). The door check lamp is ON when the door is open.

4. Door: Sliding type. The recessed portion on the rail enables the self-closing of the door. The glass is pair construction.
✧ The condensation may be found on the door frame with ambient humidity of about 50%R.H. and on the glass surface with ambient humidity of about 60%R.H. This is not a malfunction.
✧ The condensation on the door is dropped on the rail and exhausted to the evaporating tray.

5. Air exhaust vent: Do not block this vent. Arrange the stored items not to subject to the cold air from the vent.

6. Drawer (Right side of MPR-1014R): To pull out the drawer, take out the drawer with pushing the button at the bottom of the drawer.
<Important> Never pull out the multiple drawers at a time. It may cause tipping over of the unit.

7. Air intake vent (front bottom): Do not block this vent. Blocking this vent may cause unstable chamber temperature. Do not insert fingers or similar articles into the vent.

8. Filter: Clean the filter once a month. Refer to page 28.

9. Evaporating tray: Defrost water from the evaporator accumulates in the tray and evaporates into the atmosphere. See page 27 for cleaning.

10. Leveling feet (front, 3 locations): These are used for install the unit. Adjust the height of the leveling feet by turning the screw bolts until 3 front casters are away from the floor.

11. Shelf: The set location is adjustable.
✧ Items to be stored in the chamber must be placed on the shelves. Do not put stored items directly on the bottom of the chamber.

12. Access port: This port allows a sensor or cable of measuring equipment to enter the chamber from outside.
✧ Replace insulation and the rubber caps when the access port is not used. Improper replacement may cause rise of chamber temperature or condensation around the access port.

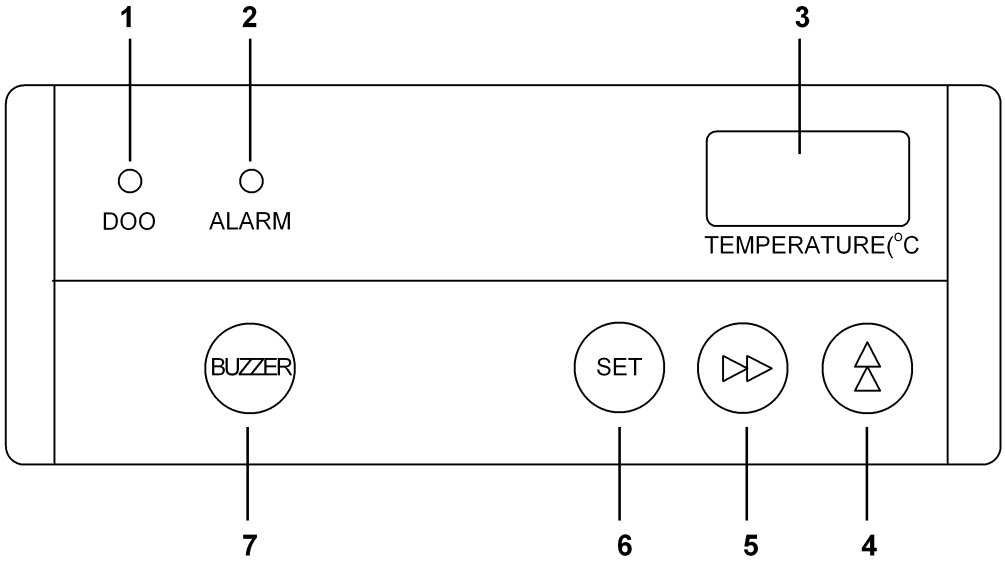
13. Exclusive alarm sensor: A sensor for detecting the temperature rise at the upper area of the chamber. Refer to page 23 for alarm functions.

14. Back spacer (also used as a fixture): To keep the space between the unit and the back wall for adequate cooling performance. And this can be used as a fixture. Fix the unit by using the fixture and a rope or chain. Refer to page 12.

15. Circuit breaker: Switch ON this breaker before the unit starts to run. Refer to page 13.

REFRIGERATOR COMPONENTS

Control panel components



1. Door check indicator (DOOR): The red LED lamp is lit when the door is opened.
✧ 2 minutes after the door check indicator ON, the buzzer is activated to notice the door opening. [page 20]

2. Alarm indicator (ALARM): The red LED lamp blinks during an alarm condition. [page 23]

3. Temperature display: Normally shows the present chamber temperature and during an alarm condition, shows an error code. [page 24]

4. Up arrow key (▲):
At “temperature display mode”; pressing this key for more than 5 seconds leads setting mode.
At “setting mode”; increases number values between choices. [page 15 to page 21]
At “setting of lock function”; selects ON-OFF of key lock for chamber temperature setting. [page 16]

5. Scroll key (▶▶):
At “temperature display mode”; pressing this key for more than 5 seconds leads “setting of lock function”. [page 16]
At “setting mode”; moves the operator through digit on the display. [page 15 to page 21]

6. Set key (SET):
At “temperature display mode”; pressing this key leads “chamber temperature setting mode”.
At “setting mode”; stores the value into computer memory.

7. Alarm buzzer stop key (BUZZER): Mutes the audible alarm however, the audible alarm recovers after certain period (ringback time) if the same alarm status continues. [page 21]
Pressing this key during the power failure displays the chamber temperature for 5 seconds (with MPR-48B installed).

✧ “temperature display mode”: the status which the temperature display shows the current chamber temperature
✧ “setting mode”; the status which the temperature display is ready to be entered after pressing the up arrow key for 5 seconds.

INSTALLATION SITE

To operate this unit properly and to obtain maximum performance, install the unit in a location with the following conditions:

✧ A location not compliance with the following conditions may cause poor performance, failure or accident.

■ A location not subjected to direct sunlight

Do not install the unit under direct sunlight. Installation in a location subjected to direct sunlight may degrade the performance.

■ A location with adequate ventilation

Leave at least 10 cm around the unit for ventilation. Poor ventilation will result in a reduction of the performance and consequently the failure.

■ A location away from heat generating sources

Avoid installing the unit near heat-emitting appliances such as a heater or a boiler etc. Heat can decrease the intended performance of the unit.

■ A location with little temperature change

Install the unit under stable ambient temperature. Installing the unit under unstable ambient temperature may result in unstable performance.

■ A location with a sturdy and level floor

Always install the unit on a sturdy and level floor withstanding the total weight of the unit. The uneven floor or tilted installation may cause failure or injury. Unstable condition may cause vibration or noise.

■ A location not prone to high humidity

Install the unit in the ambient of 80% R.H. or less humidity. Installation under high humidity may cause current leakage or electric shock.

⚠CAUTION

The unit may collect excessive frost on the evaporator if it is installed in high temperature and high humidity location. This will cause frequent defrosting.

■ A location without flammable or corrosive gas

Never install the unit in a flammable or volatile location. This may cause explosion or fire or may result in the current leakage or electric shock by the corrosion of the electrical components.

⚠CAUTION

Never install the unit in a location where the corrosive material such as sulfur compound is likely to be generated (near a drainage facilities, etc). Corrosion of the copper pipe may result in deterioration of cooling unit and consequently the failure.

■ A location without the possibility of anything fall

Avoid installing the unit in the location where anything can fall down onto the unit. This may cause the breakdown or failure of the unit.

INSTALLATION

1. After unpackaging

Remove all transportation packaging materials and tapes. Open the doors and ventilate the unit. If the outside panels are dirty, clean them with a diluted neutral dishwashing detergent.

✧ Undiluted detergent can damage the plastic components. For the dilution, refer to the instruction of the detergent.

✧ After the cleaning with the diluted detergent, always wipe it off with a wet cloth. Then wipe off the panels with a dry cloth.

2. Installing the unit

Extend the leveling feet by rotating them counterclockwise to separate 3 front casters from the floor. [Fig. 1]

And adjust the leveling foot to level the unit.

✧ The unit is installed firmly by separating the casters from the floor. The unit may be moved at the time of opening/closing the door if the casters contact with floor.

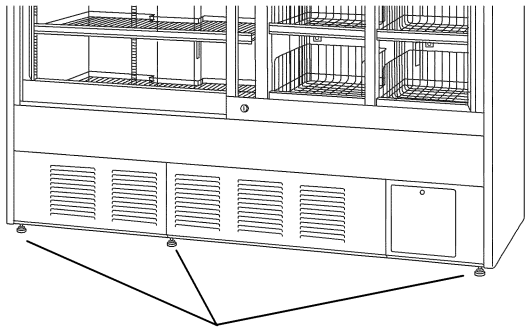


Fig. 1

3. Fixing the unit

Fix the unit to the wall by using 2 back spacers and enclosed anchor bolts [Fig. 2] or a rope or chain.

<In the case of concrete wall>

1) Drill a hole of 10.5 mm diameter and 45 mm depth on the wall and insert the anchor bolt without nut. Then hit the pin head with a hammer to fix the anchor bolt.

2) Remove the back spacers and attach them on the back side again with upside down [Fig. 3].

3) Hook the back spacer on the anchor bolt by using the hole on the back spacer [Fig. 3].

4) Put the nut on the anchor bolt and fasten the nut.

✧The anchor bolt can only be used on a concrete wall.

<In the case of other wall>

Fix the unit to the wall by using 2 back spacers and a rope or chain.

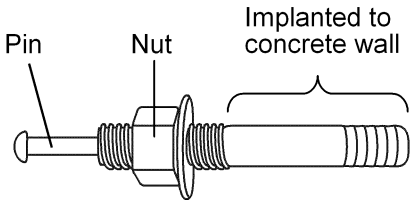


Fig. 2

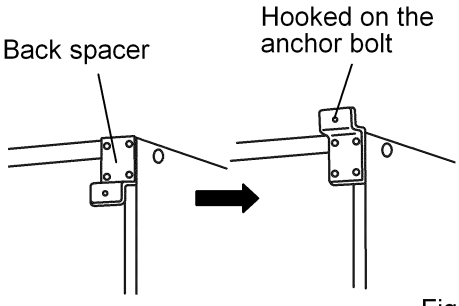


Fig. 3

4. Ground (earth) the unit

The ground (earth) is for preventing the electric shock in the case of the electrical insulation is somehow degraded. Always ground the unit at the time of installation.

✧ A 3-prong plug with grounding pole is provided to the poser supply cord. There is no need for electric work for grounding.

✧ If the power supply outlet is not grounded, it will be necessary to install a ground by qualified engineers.

INSTALLAION

5. Installation of shelves

The shelves are packaged all together. Set the shelves in the standard position before start-up of the unit.

Set the shelf stopper to the following location (5 locations) on the shelf support to adjust the shelves in the standard position:

1) The sixth hole under the first screw from the top (top screw) [Fig. 4]
2) The fifth hole under the third screw from the top.
3) The fourth hole under the fifth screw from the top
4) The third hole under the third screw from the bottom.
5) The second hole under the first screw from the bottom (bottom screw).

<Important>

Never put the stored item on the bottom of the chamber. Always put them on the shelf or in the drawer (in the case of MPR-1014R).

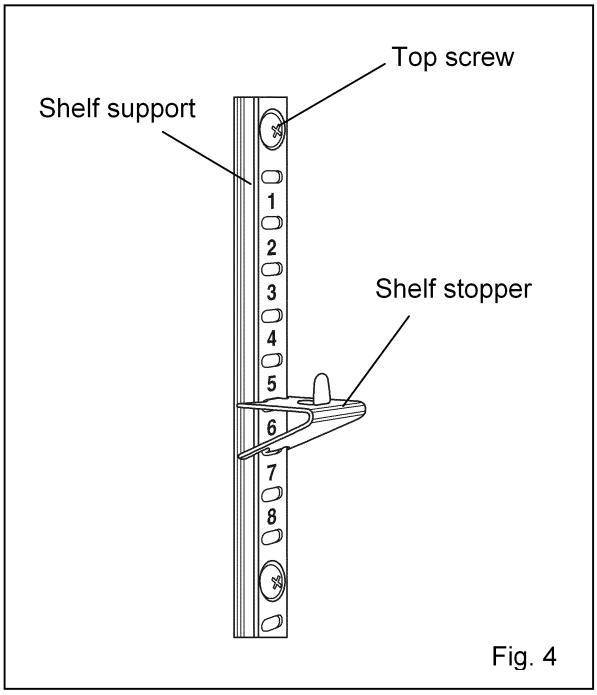


Fig. 4

6. Turn on the circuit breaker switch

This unit is equipped with a circuit breaker on the back. Make sure to turn on the circuit breaker switch before the unit starts to run [Fig. 5].

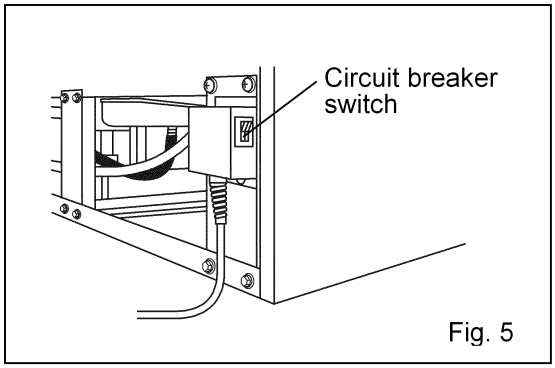


Fig. 5

When the operation of the unit is stopped by this breaker, contact Sanyo sales representative or agent after disconnected the power supply plug.

START-UP OF UNIT

Follow the procedures for the initial and consequent operations of the unit.
✧ At the recovery after power failure, the operation is start-up automatically with the setting before power failure. [page 21]

1. Connect the power supply cord to the dedicated outlet with appropriate rating.
➽ The alarm indicator and the chamber temperature may blink. (This is not a malfunction.)
<Important>
If the unit is unplugged or the power to the unit is interrupted, do not restart the unit for at least 5 minutes. This protects the compressor.

2. On start-up, the alarm buzzer sometimes operates. In this case, stop the alarm buzzer by pressing the alarm buzzer stop key (BUZZER). (This is not a malfunction.)
<Important>
Close the door securely. The door check indicator is lit when the door is open. The alarm buzzer activates when the door is opened for more than 2 minutes. The alarm buzzer is canceled when the door is closed.

3. Allow the chamber temperature to fall to 5°C (The chamber temperature is set to 5°C at the factory). Check the chamber temperature on the temperature display.
✧ Allow the chamber temperature to fall to the set temperature when the start-up after cleaning, maintenance or moving.

4. Switch on the light switch to check the fluorescent lamp is on. After checking, turn off the fluorescent lamp if the light is not necessary.

5. Set the desired chamber temperature. [page 15]

6. When the chamber temperature gets to the set temperature, begin slowly placing items into the chamber to minimize the temperature rise.
<Important>
Always put the stored items on the shelf or in the drawer, not on the bottom of the chamber. Do not contact the stored items to the chamber walls.
Do not block the air intake vent nor air exhaust vent. Place the stored items with adequate space between them to keep the cool air circulation.

CHAMBER TEMPERATURE SETTING

Set the chamber temperature according to the condition of use. This refrigerator can keep the stored items for long period under appropriate temperature.

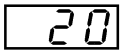
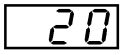
- Setting range of chamber temperature: between 2 and 14°C
- Initial setting (factory setting): 5°C

<Important>

The chamber temperature of 2°C may cause partial freeze of stored items.

Example: Change the chamber temperature to 4°C from 5°C

► Following shows a sample setting. Set the desired chamber temperature according to the condition of use.

	Description of operation	Key operated	Indication after operation
1	Connect the power supply plug to the dedicated outlet. (only when start-up of unit)	-----	The current chamber temperature is displayed. 
2	Press set key.	SET	The current setting (005) is displayed and the first digit blinks.
3	Press up arrow key and scroll the figure to 4.	▲▲	The display is changed to 004 from 005.
4	Press set key.	SET	Set temperature is memorized and the current chamber temperature is displayed. 

✧ The setting mode returns to the temperature display mode automatically when 90 seconds has passed without any key operation (auto-return function). In this case, the setting is not accepted.

⚠CAUTION

It is recommended to install an automatic temperature recorder (optional component) to check the highest/lowest chamber temperature when the item which needs severe temperature control is stored.

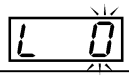
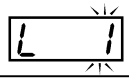
LOCK OF CHAMBER TEMPERATURE

The setting of chamber temperature can be protected to avoid an accidental change. When the lock is ON, change of chamber temperature setting through the key pad is not available.

■ Initial setting (factory setting): lock OFF

Display	Mode	Function
L 0	Lock is OFF	Enable to change the chamber temperature setting
L 1	Lock is ON	Disable to change the chamber temperature setting

Example: Change the lock to ON from OFF (factory setting)

	Description of operation	Key operated	Indication after operation
			The current chamber temperature is displayed.
1	Press scroll key for 5 seconds.	▶▶	The current setting (L 0) is displayed and the first digit blinks. 
2	Press up arrow key once.	▲▲	The display is changed to L 1 from L 0. 
3	Press set key.	SET	Lock status is memorized and the current chamber temperature is displayed.

✧ The setting mode returns to the temperature display mode automatically when 90 seconds has passed without any key operation (auto-return function). In this case, the setting is not accepted.

DEFROST OF EVAPORATOR

The following 2 kinds of defrost methods are provided with this refrigerator. Both defrost methods are controlled automatically.

■ **Cycle defrost**

To keep the chamber temperature stable, the refrigeration compressor is cycled on and off. During “off” period any frost which has accumulated on the evaporator is melted by energizing a defrost heater. This will not have any discernible effect on the chamber temperature.

■ **Forced defrost**

When the ambient humidity is high, or a large amount of damp product is being stored inside the chamber, there is a possibility that cycle defrost may not be enough to remove all of the frost on the evaporator. In this case, a forced defrost cycle can be initiated.

When the unit is operating under a forced defrost cycle, the current chamber temperature and dF is displayed alternately on the temperature display.

Once the forced defrost cycle is completed, normal operation resumes.

⚠CAUTION

The unit may collect excessive frost on the evaporator if it is installed in high temperature and high humidity location. For example, the unit starts to defrost once a week with 2°C setting in the ambient of 35°C and 80% R.H. **The chamber temperature goes up to approximately 10°C temporarily during defrosting.**

ALARM TEMPERATURE SETTING

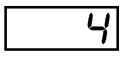
Setting of high temperature alarm

By setting the high temperature alarm, the alarm indicator and temperature display blinks and alarm buzzer operates (after 15 minutes) when the chamber temperature is over the setting of high temperature alarm. Set the high temperature alarm to protect the stored items against the damage resulting from temperature rise.

- Setting range of high temperature alarm:
  Between chamber temperature plus 2°C and chamber temperature plus 14°C
- Initial setting (factory setting): chamber temperature plus 5°C

Example: Change the high temperature alarm to chamber temperature plus 3°C from chamber temperature plus 5°C

► Following shows a sample setting. Set the desired high temperature alarm according to the condition of use.

	Description of operation	Key operated	Indication after operation
1		-----	The current chamber temperature is displayed. 
2	Press up arrow key for 5 seconds.	▲▲	F00 is displayed and the first digit blinks.
3	Press up arrow key once.	▲▲	The display is changed to F01 from F00.
4	Press set key.	SET	The current setting (005) is displayed and the first digit blinks.
5	Press up arrow key and scroll the figure to 3.	▲▲	The display is changed to 003 from 005.
6	Press set key.	SET	Set temperature is memorized and the current chamber temperature is displayed.

✧ The setting mode returns to the temperature display mode automatically when 90 seconds has passed without any key operation (auto-return function). In this case, the setting is not accepted.

<Important>

The high temperature alarm may be activated after defrosting or a large amount of load is stored in the chamber. This is not a malfunction. The high temperature alarm is cancelled automatically when the chamber temperature reaches the set temperature.

ALARM TEMPERATURE SETTING

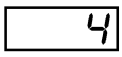
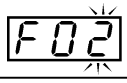
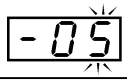
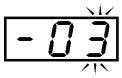
Setting of low temperature alarm

By setting the low temperature alarm, the alarm indicator and temperature display blinks and alarm buzzer operates (after 15 minutes) when the chamber temperature is over the setting of low temperature alarm. Set the low temperature alarm to protect the stored items against the damage resulting from temperature lowering.

- Setting range of low temperature alarm:
  Between chamber temperature minus 2°C and chamber temperature minus 14°C
- Initial setting (factory setting): chamber temperature minus 5°C

Example: Change the high temperature alarm to chamber temperature minus 3°C from chamber temperature minus 5°C

► Following shows a sample setting. Set the desired low temperature alarm according to the condition of use.

	Description of operation	Key operated	Indication after operation
1		-----	The current chamber temperature is displayed. 
2	Press up arrow key for 5 seconds.	▲▲	F00 is displayed and the first digit blinks.
3	Press up arrow key twice.	▲▲	The display is changed to F02 from F00. 
4	Press set key.	SET	The current setting (-05) is displayed and the first digit blinks. 
5	Press up arrow key and scroll the figure to 3.	▲▲	The display is changed to -03 from -05. 
6	Press set key.	SET	Set temperature is memorized and the current chamber temperature is displayed.

✧ The setting mode returns to the temperature display mode automatically when 90 seconds has passed without any key operation (auto-return function). In this case, the setting is not accepted.

<Important>

Regardless of the setting of low temperature alarm, the alarm indicator and temperature display blinks and alarm buzzer operates if the chamber temperature is lower than 0°C to prevent the stored items from freezing.

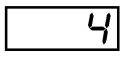
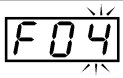
SETTING OF DELAY OF DOOR ALARM

The door check indicator is light when the door is opened, and the alarm buzzer sounds with some delay to notice the door opening.
The delay time (between lighting of the door check indicator and activation of the alarm buzzer) can be changed. Set an appropriate delay time according to the condition of use to prevent the rise of chamber temperature resulting from inadequate door close.

- Setting range of delay time: 1 and 15 minutes
- Initial setting (factory setting): 2 minutes

Example: Change the delay time to 3 minutes from 2 minutes

► Following shows a sample setting. Set the desired delay time according to the condition of use.

	Description of operation	Key operated	Indication after operation
1		-----	The current chamber temperature is displayed. 
2	Press up arrow key for 5 seconds.	▲▲	F00 is displayed and the first digit blinks.
3	Press up arrow key 4 times.	▲▲	The display is changed to F04 from F00. 
4	Press set key.	SET	The current setting (002) is displayed and the first digit blinks.
5	Press up arrow key and scroll the figure to 3.	▲▲	The display is changed to 003 from 002.
6	Press set key.	SET	Delay time is memorized and the current chamber temperature is displayed.

✧ The setting mode returns to the temperature display mode automatically when 90 seconds has passed without any key operation (auto-return function). In this case, the setting is not accepted.

SETTING OF RINGBACK OF ALARM BUZZER

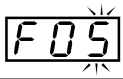
The alarm buzzer operates again after certain period (ringback time) even if the alarm buzzer is silenced by pressing the alarm buzzer stop key (BUZZER) when the same alarm status is continued. Set the ringback time to prevent the misidentify the alarm status.

- Setting range of ringback time: between 10 and 60 minutes (10 minutes interval)
  Display of setting: between 010 and 060 (000 display shows no ringback)
- Initial setting (factory setting): 30 minutes

The alarm buzzer will not recover once the alarm buzzer is silenced by pressing the alarm buzzer stop key (BUZZER) when the ringback time is set to 000. However, the alarm buzzer will operate if other alarm status is detected.

Example: Change the ringback time to 20 minutes from 30 minutes

► Following shows a sample setting. Set the desired ringback time according to the condition of use.

	Description of operation	Key operated	Indication after operation
1		-----	The current chamber temperature is displayed.
2	Press up arrow key for 5 seconds.	▲▲	F00 is displayed and the first digit blinks.
3	Press up arrow key 5 times.	▲▲	The display is changed to F05 from F00. 
4	Press scroll key once.	▶▶	The second digit blinks.
5	Press up arrow key twice.	▲▲	The display is changed to F25 from F05.
6	Press set key.	SET	The current setting (030) is displayed and the second digit blinks.
7	Press up arrow key and scroll the figure to 2.	▲▲	The display is changed to 020 from 030.
8	Press set key.	SET	Ringback time is memorized and the current chamber temperature is displayed.

✧ The setting mode returns to the temperature display mode automatically when 90 seconds has passed without any key operation (auto-return function). In this case, the setting is not accepted.

✧ The setting should be performed during normal operation, not during alarm status.

OPERATION CHECK AFTER RECOVERY

After recovery from a power failure, the unit will resume operation automatically with the setting before power failure. Accordingly, there is no need for re-set however, always check the running status after recovery.

✧ The set value is memorized by nonvolatile memory during power failure.

⚠CAUTION

After recovery from a power failure, always check the unit starts the operation normally with the setting before power failure.

REMOTE ALARM TERMINAL

The alarm status is noticed to a remote location when a remote alarm equipment (commercial item) is connected to the remote alarm terminal. It is recommended to install a remote alarm equipment (commercial item) when the refrigerator is installed in a desolate location so that an alarm status is noticed to an operator.

✧ Contact Sanyo representative or agent for the installation of a remote alarm equipment (commercial item).

- Location of remote alarm terminal: rear lower left
- Allowable contact capacity: DC 30 V・2 A

The alarm status of remote alarm terminal is cancelled by pressing the alarm buzzer stop key (BUZZER) since the remote alarm is operated in conjunction with alarm buzzer.

However, the alarm status of remote alarm terminal is not cancelled by pressing the alarm buzzer stop key (BUZZER) when the unit is under power failure alarm (with MBR-48B installed).

✧ The remote alarm terminal returns to the alarm status again after certain period (ringback time) if the same alarm status continues.

The remote alarm terminal is in alarm status when the power supply cord is unplugged because it is regarded as a power failure. In this case, the alarm status of remote alarm terminal is not cancelled by pressing the alarm buzzer stop key (BUZZER).

Connection of remote alarm terminal

1. Remove the terminal cover at rear lower left of the cabinet by unscrewing 2 screws. [Fig. 6]

2. Connect the lead wire of a remote alarm equipment (commercial item) to the terminal.

3. Replace the terminal cover and fix it by 2 screws.

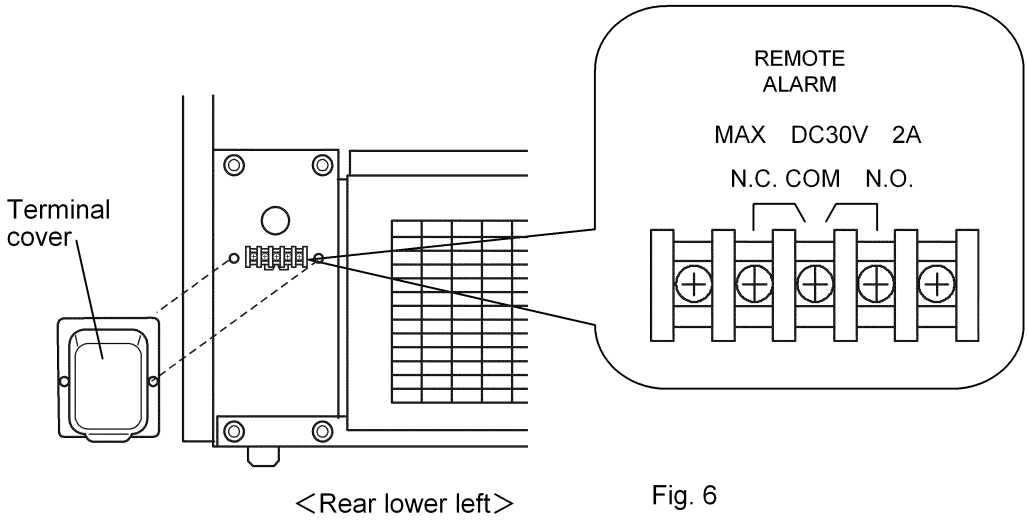


Fig. 6

ALARM FUNCTIONS

This unit has the alarms functions shown below.

Alarms	Situation	Indication	Alarm buzzer	Remote alarm
High temp. alarm	If the chamber temp. is higher than the high temp. alarm setting. [page 18]	Alarm indicator blinks. Chamber temp. blinks.	Intermittent tone with 15 minutes delay.	Alarm status with 15 minutes delay.
Air circulation alarm	If the chamber temp. distribution gets worse (chamber temperature at upper area is high)	Alarm indicator blinks.	Intermittent tone with 15 minutes delay.	Alarm status with 15 minutes delay.
Low temp. alarm	If the chamber temp. is lower than the low temp. alarm setting. [page 19]	Alarm indicator blinks. Chamber temp. blinks.	Intermittent tone with 15 minutes delay.	Alarm status with 15 minutes delay.
0°C alarm	If the chamber temp. is lower than 0°C	Alarm indicator blinks. Chamber temp. blinks.	Intermittent tone	Alarm status.
Power failure alarm	At power failure. If the power supply cord is unplugged.	-----	-----	Alarm status.
Power failure alarm (with MPR-48B)	At power failure. If the power supply cord is unplugged.	Alarm indicator blinks.	Intermittent tone	Alarm status.
Door alarm	When the door is open.	Door check indicator blinks.	Intermittent tone with 2 minutes delay.	-----

✧ The alarm status of remote alarm terminal is cancelled by pressing the alarm buzzer stop key (BUZZER) since the remote alarm is operated in conjunction with alarm buzzer. (except for power failure alarm status)

✧ The remote alarm terminal returns to the alarm status again after certain period (ringback time) if the same alarm status continues.

Air circulation alarm

The alarm indicator blinks and the alarm buzzer sounds (after 15 minutes) when the sensor detects that the chamber temperature distribution is getting worse extremely. This may be caused by the block of cold air in the chamber due to the frost on the evaporator or stop of cooling fan motor.

✧ The air circulation is detected by the exclusive alarm sensor attached to the upper area of the chamber.

SAFETY FUNCTIONS

This unit has the safety functions shown below.

Safety	Situation	Indication, Buzzer	Safety operation
Over-heat protection	When the chamber temp. is higher than about 28°C.	-----	The defrost heater OFF. Fan motor for cold air circulation is OFF. Reset when the chamber temp. is lower than about 18°C.
Over-cool protection	When the chamber temp. is lower than about 0°C.	-----	Compressor OFF. Reset when the chamber temp. is higher than 6°C.
Auto-return	When there is no key pressing in setting mode for 90 seconds.	-----	Finishing of setting mode and returning to temp. display mode.
Key lock	When the key lock is ON (L1).	-----	Change of chamber temp. setting is disable.

SELF DIAGNOSTIC FUNCTIONS

This unit has the self diagnostic functions shown below.

Self diagnostic	Situation	Indication	Alarm buzzer	Remote alarm
Sensor abnormality	If the thermal sensor is disconnected.	Alarm indicator blinks. E01 and chamber temp. is displayed alternately.	Intermittent tone	Alarm status
	If the thermal sensor is short-circuited.	Alarm indicator blinks. E02 and chamber temp. is displayed alternately.		
	If the defrost sensor 1 is disconnected.	Alarm indicator blinks. E03 and chamber temp. is displayed alternately.		
	If the defrost sensor 1 is short-circuited.	Alarm indicator blinks. E04 and chamber temp. is displayed alternately.		
	If the compressor sensor is disconnected.	Alarm indicator blinks. E05 and chamber temp. is displayed alternately.		
	If the compressor sensor is short-circuited.	Alarm indicator blinks. E06 and chamber temp. is displayed alternately.		
	If the ambient temp. sensor is disconnected.	Alarm indicator blinks. E07 and chamber temp. is displayed alternately.		
	If the ambient temp. sensor is short-circuited.	Alarm indicator blinks. E08 and chamber temp. is displayed alternately.		
	If the defrost sensor 2 is disconnected.	Alarm indicator blinks. E11 and chamber temp. is displayed alternately.		
	If the defrost sensor 2 is short-circuited.	Alarm indicator blinks. E12 and chamber temp. is displayed alternately.		
	If the exclusive alarm sensor is disconnected.	Alarm indicator blinks. E13 and chamber temp. is displayed alternately.		
	If the exclusive alarm sensor is short-circuited.	Alarm indicator blinks. E14 and chamber temp. is displayed alternately.		
Condenser temp. abnormality	In the event of failure of fan motor for cooling the compressor.	Alarm indicator blinks. E10 and chamber temp. is displayed alternately.	Intermittent tone	Alarm status
Battery check (with MPR-48B)	When about 3 years have passed with the power cord connected to the outlet. (time to replace the battery)	F-1 and chamber temp. is displayed alternately.	-----	-----
Fan motor check	When about 6 years have passed with the power cord connected to the outlet. (time to replace the fan motor)	F-2 and chamber temp. is displayed alternately.	-----	-----
Setting check (with MPR-48B)	When the battery switch is turned ON without setting after attachment.	E09 and chamber temp. is displayed alternately.	-----	-----

✧ The alarm status of remote alarm terminal is cancelled by pressing the alarm buzzer stop key (BUZZER) since the remote alarm is operated in conjunction with alarm buzzer. (except for power failure alarm status)

✧ The remote alarm terminal returns to the alarm status again after certain period (ringback time) if the same alarm status continues.

✧ The chamber temperature is controlled at about 5°C by the defrost sensor if the thermal sensor is disconnected or short circuited.

ROUTINE MAINTENANCE

⚠WARNING

Always disconnect the power supply to the unit prior to any repair or maintenance of the unit in order to prevent electric shock or injury.

Ensure you do not inhale or consume medication or aerosols from around the unit at the time of maintenance. These may be harmful to your health.

Cleaning of exterior, interior, and accessories

Use a dry cloth to wipe off small amounts of dirt on the outside and inside of the unit and all accessories.
If the outside panels are dirty, clean them with a diluted neutral dishwashing detergent.
Wipe off the condensation on the glass or exterior of the cabinet with a dry soft cloth.

✧ Undiluted detergent can damage the plastic components. For the dilution, refer to the instruction of the detergent.

✧ After the cleaning with the diluted detergent, always wipe it off with a wet cloth. Then wipe off the cabinet or accessories with a dry cloth.

<Important> Never pour water onto or into the unit. This may cause electric shock or failure.

⚠CAUTION

Do not use a brush, an acid, a thinner, a laundry soap, a powder detergent, boiling water for cleaning. These cause damage of painted surface or failure of plastic and rubber components. Also, do not wipe the plastic and rubber components by a volatile material.

ROUTINE MAINTENANCE

Replacement of fluorescent lamp

Follow the procedure below when replacing a fluorescent lamp. The fluorescent lamp is located vertically at the back of the center mullion. [Fig. 7]

1. Turn off the light switch and disconnect the power supply plug of the refrigerator.

2. Move the stored items on the left shelves to the right shelves (right drawers for MPR1014R). Then remove all shelves on the left side.

3. Pull the fluorescent lamp backwards from the clip together with the lamp cover and wiring.

4. After remove the water-proof cover, remove the cap with the wiring on the both sides of the lamp cover.

5. Take out the fluorescent lamp from the lamp cover and insert a new fluorescent lamp in it.
(fluorescent lamp; FL40SD)

6. Replace the cap with the wiring and the water-proof cover on the both sides of the lamp cover. and then

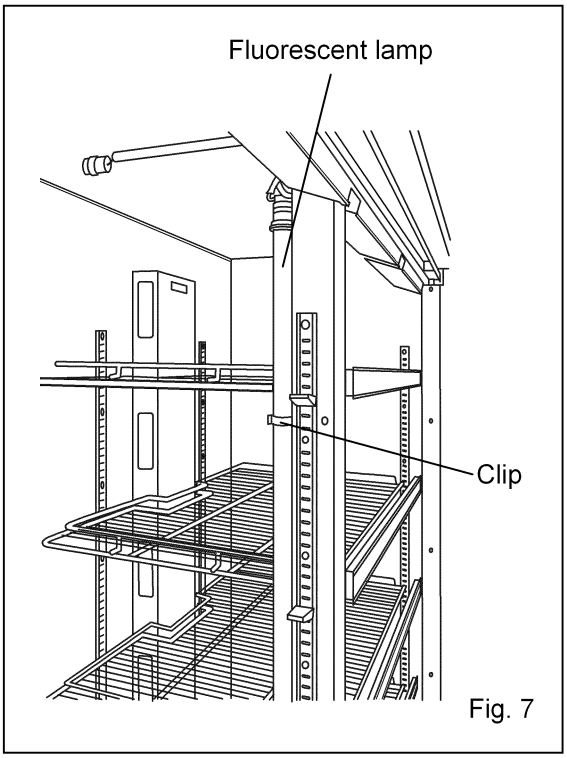


Fig. 7

7. Replace the lamp cover to the clip (2 locations).

8. Replace the shelves on the left side and return the stored items.

9. Connect the power supply cord to the outlet and check the fluorescent lamp is turned on.

Replacement of glow starter

The glow starter is located on the top front in the chamber (upper left of the fluorescent lamp). [Fig. 8]

1. Turn off the light switch and disconnect the power supply plug of the refrigerator.

2. Remove the water-proof cover and replace the glow starter. (glow starter; FG-4P)

3. Replace the water-proof cover.

4. Connect the power supply cord to the outlet and check the fluorescent lamp is turned on.

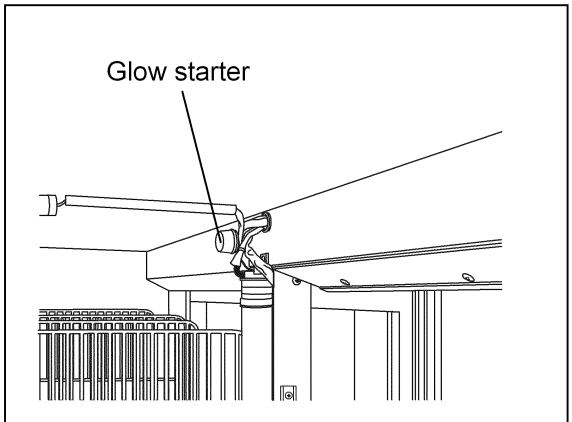


Fig. 8

ROUTINE MAINTENANCE

Cleaning of evaporating tray

1. As shown in Fig. 9, remove 2 hand screws on the bottom of the unit cover and remove the unit cover.

2. The evaporating tray is installed in the back.
To remove the evaporating tray, lift slightly and pull the evaporating tray as shown in Fig. 10.

3. Dispose any accumulated water in the evaporating tray.

4. Wash the evaporating tray with a diluted neutral dishwashing detergent and clean water.
✧ Never use the hot or boiling water to clean the tray.

5. Replace the evaporating tray in it original position securely.
✧ The drain hose (black hose) is located in the back. Check the drain hose is in the evaporating tray.

6. Replace the unit cover and fix it with 2 hand screws.

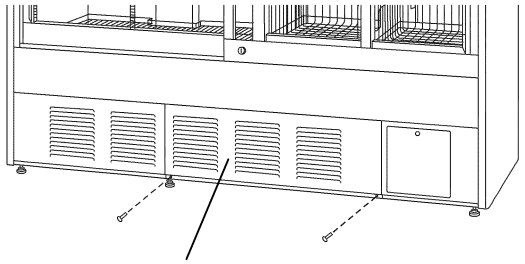


Fig. 9

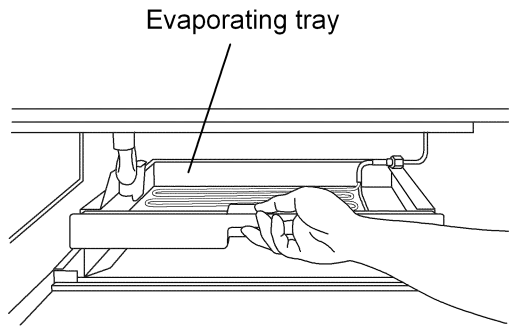


Fig. 10

＜Important>
Improper installation of the evaporating tray or unit cover may cause abnormal noise. Set the evaporating tray and unit cover surely and check there is no abnormal noise during operation.

ROUTINE MAINTENANCE

Cleaning of filter

The filter is located in the right inside the unit cover. Clean the filter once a month to keep the refrigerating performance and condition of refrigerating unit.
To clean the filter, follow the procedure below.

⚠WARNING

Do not touch a condenser behind the filter when removing the filter for cleaning. The condenser is hot and may cause injury.

1. As shown in Fig. 11, remove 2 hand screws on the bottom of the unit cover and remove the unit cover.

2. Pull the filter to the left (to the front of the evaporating tray) by taking the finger grip (black) on the left edge as shown in Fig. 12.

3. Tilt the filter slightly to the back and take out the filter.

4. Wash the filter with clean water and dry it naturally.

5. Set the filter in the front of the evaporating tray and slide the filter to the right (to the front of the condenser).

6. Replace the unit cover and fix it with 2 hand screws.

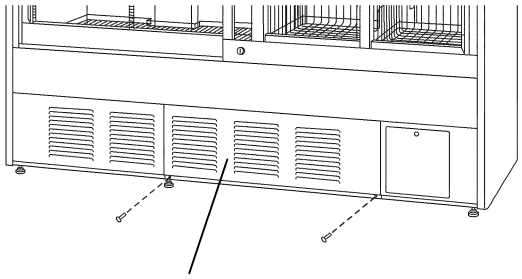


Fig. 11

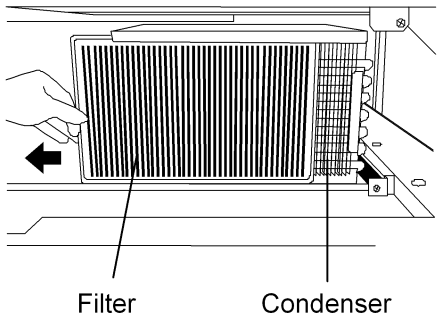


Fig. 12

TROUBLESHOOTING

If the unit malfunctions, check out the following before calling for service.

Malfunction	Check/Remedy
If nothing operates even when plugged in	□ The unit is not connected to the power supply properly. □ The capacity and voltage of power supply is not sufficient. □ There is a power failure. □ The circuit breaker on the supply circuit is activated. □ The fuse on the supply circuit is blown.
The alarm device is activated at start-up	✧ The alarm status is kept until the chamber temperature reaches the set temperature.
The alarm device is activated during operation	□ The unit is not connected to the power supply properly. □ The capacity and voltage of power supply is not sufficient. □ There is a power failure. □ The circuit breaker on the supply circuit is activated. □ The fuse on the supply circuit is blown. □ The chamber temperature setting was changed. □ The door was kept opened for a long time. □ The containers of high temperature (load) were put in the chamber. □ The door is opened.
No key operation is available	□ The key lock is set in ON (L 1). → Set the key lock in OFF (L 0).
During the setting mode, the mode returns to the temp. display mode	✧ The setting mode returns to the temperature display mode automatically when 90 seconds has passed without any key operation (auto-return function).
Noisy	□ The floor is not sturdy. □ The installation site is not level. □ The refrigerator is tilted. □ The cabinet contact the surrounding wall. □ The installation of the evaporating tray or unit cover is improper.
When chamber does not get cold enough	□ A large amount of items or warm product was put in the chamber. □ The door is frequently opened. □ The chamber temperature setting is high. □ The unit is in direct sunlight. □ The unit is not installed in the installation site specified in this manual. □ The ventilation around the unit is blocked. □ There is a nearby heat source. □ The ambient temperature is too high. → The allowable ambient temperature is between -5 and +35°C. □ The stored items is too much. □ The air exhaust vent is blocked up with containers. □ The access port is not covered. → The access port should be covered with the insulation and rubber caps when no use. □ The door seal is damaged. → If it is damaged, contact Sanyo sales representative or agent for replacement. □ Any foreign substance is located between door gaskets.

Note:

If the malfunction is not eliminated after checking the above items or the malfunction is not shown in the above table, contact Sanyo sales representative or agent.

DISPOSAL OF UNIT

⚠WARNING

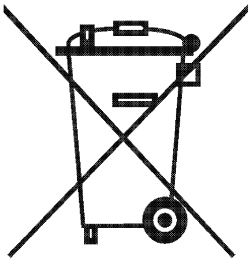
If the unit is to be stored unused in an unsupervised area for an extended period **ensure that children do not have access and doors cannot be closed completely.**

The disposal of the unit should be accomplished by appropriate personnel. Always remove doors to prevent accidents such as suffocation.

DISPOSAL OF UNIT

Note:
This symbol mark and recycle system are applied only to EU countries and not applied to the countries in the other area of the world.

Waste Electrical and Electronic Equipment (WEEE) Directive-2002/96/EC



(English)
Your SANYO product is designed and manufactured with high quality materials and components which can be recycled and reused.

This symbol means that electrical and electronic equipment, at their end-of-life, should be disposed of separately from your household waste.

Please dispose of this equipment at your local community waste collection/recycling centre.

In the European Union there are separate collection systems for used electrical and electronic products.

Please help us to conserve the environment we live in!

(German)
Ihr SANYO Produkt wurde entworfen und hergestellt mit qualitativ hochwertigen Materialien und Komponenten, die recycelt und wiederverwendet werden können.

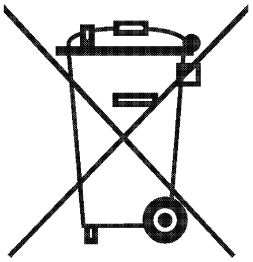
Dieses Symbol bedeutet, daß elektrische und elektronische Geräte am Ende ihrer Nutzungsdauer von Hausmüll getrennt entsorgt werden sollen.

Bitte entsorgen Sie dieses Gerät bei Ihrer örtlichen kommunalen Sammelstelle oder im Recycling Centre.

In der Europäischen Union gibt es unterschiedliche Sammelsysteme für Elektrik- und Elektronikgeräte.

Helfen Sie uns bitte, die Umwelt zu erhalten, in der wir leben!

DISPOSAL OF UNIT



(French)
Votre produit Sanyo est conçu et fabriqué avec des matèriels et des composants de qualité supérieure qui peuvent être recyclés et réutilisés.

Ce symbole signifie que les équipements électriques et électroniques en fin de vie doivent être éliminés séparément des ordures ménagères.

Nous vous prions donc de confier cet équipement à votre centre local de collecte/recyclage.
Dans l'Union Européenne, il existe des systèmes sélectifs de collecte pour les produits électriques et électroniques usagés.

Aidez-nous à conserver l'environnement dans lequel nous vivons !

Les machines ou appareils électriques et électroniques contiennent fréquemment des matières qui, si elles sont traitées ou éliminées de manière inappropriée, peuvent s'avérer potentiellement dangereuses pour la santé humaine et pour l'environnement.
Cependant, ces matières sont nécessaires au bon fonctionnement de votre appareil ou de votre machine. Pour cette raison, il vous est demandé de ne pas vous débarrasser de votre appareil ou machine usagé avec vos ordures ménagères.

(Spanish)
Los productos SANYO están diseñados y fabricados con materiales y componentes de alta calidad, que pueden ser reciclados y reutilizados.

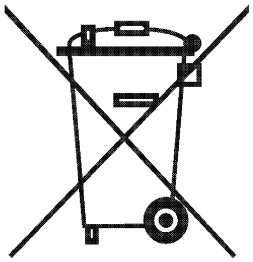
Este símbolo significa que el equipo eléctrico y electrónico, al final de su ciclo de vida, no se debe desechar con el resto de residuos domésticos.

Por favor, deposite su viejo "televisor" en el punto de recogida de residuos o contacte con su administración local.

En la Unión Europea existen sistemas de recogida específicos para residuos de aparatos eléctricos y electrónicos.

Por favor, ayúdenos a conservar el medio ambiente!

DISPOSAL OF UNIT



(Portuguese)
O seu produto SANYO foi concebido e produzido com materiais e componentes de alta qualidade que podem ser reciclados e reutilizados.

Este símbolo significa que o equipamento eléctrico e electrónico no final da sua vida útil deverá ser descartado separadamente do seu lixo doméstico.

Por favor, entregue este equipamento no seu ponto local de recolha/reciclagem.

Na União Europeia existem sistemas de recolha separados para produtos eléctricos e electrónicos usados.

Por favor, ajude-nos a conservar o ambiente em que vivemos!

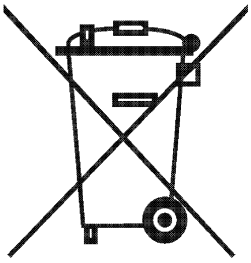
(Italian)
Il vostro prodotto SANYO è stato costruito da materiali e componenti di alta qualità, che sono riutilizzabili o riciclabili.

Prodotti elettrici ed elettronici portando questo simbolo alla fine dell'uso devono essere smaltiti separatamente dai rifiuti casalinghi.

Vi preghiamo di smaltire questo apparecchio al deposito comunale.
Nell'Unione Europea esistono sistemi di raccolta differenziata per prodotti elettrici ed elettronici.

Aiutateci a conservare l'ambiente in cui viviamo!

DISPOSAL OF UNIT



(Dutch)
Sanyo producten zijn ontwikkeld en gefabriceerd uit eerste kwaliteit materialen, de onderdelen kunnen worden gerecycled en weer worden gebruikt.

Het symbool betekent dat de elektrische en elektronische onderdelen wanneer deze vernietigd gaan worden , dit separaat gebeurt van het normale huisafval.

Zorg ervoor dat het verwijderen van de apparatuur bij de lokaal erkende instanties gaat gebeuren.
In de Europese Unie wordt de gebruikte elektrische en elektronische apparatuur bij de daarvoor wettelijke instanties aangeboden.

Alstublieft help allen mee om het milieu te beschermen.

(Swedish)
Din SANYO produkt är designad och tillverkad av material och komponenter med hög kvalitet som kan återvinnas och återanvändas.

Denna symbol betyder att elektriska och elektroniska produkter, efter slutanvändande, skall sorteras och lämnas separat från Ditt hushållsavfall.

Vänligen, lämna denna produkt hos Din lokala mottagningstation för avfall/återvinningsstation.

Inom den Europeiska Unionen finns det separata återvinningssystem för begagnade elektriska och elektroniska produkter.

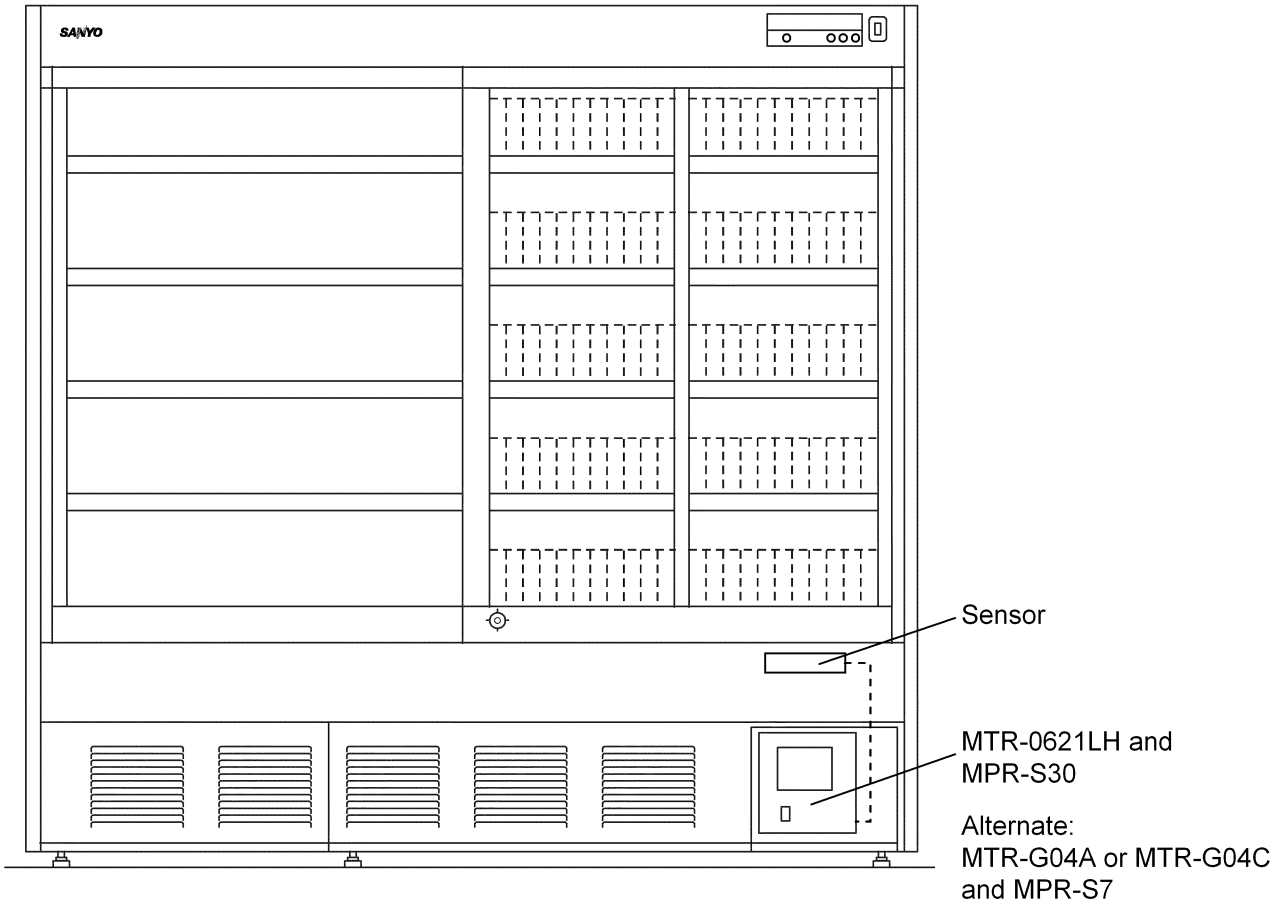
Vänligen, hjälp oss att bevara miljön vi lever i!

AUTOMATIC TEMPERATURE RECORDER

The chamber temperature is recorded and maintained by attaching an automatic temperature recorder available as an optional accessory. For the attachment of an automatic temperature recorder, an optional recorder mounting kit is necessary.

Automatic temperature recorder	Recorder mounting kit
MTR-0621LH	MPR-S30
MTR-G04A (AC 100 to 120 V) MTR-G04C (AC 220 to 240 V)	MPR-S7

✧ Contact Sanyo sales representative or agent for the attachment of an automatic temperature recorder. For the usage of the automatic temperature recorder, refer to an instruction manual enclosed with the automatic temperature recorder.



MPR-1014R

✧ For MPR-1014, the installation is same as for MPR-1014R.

⚠ WARNING

Always disconnect the power supply plug before installing an automatic temperature recorder in order to prevent electric shock or injury.

INSTALLATION OF RECORDER

Attachment of recorder MTR-0621LH

1. Remove the right bottom shelf (right bottom drawer for MPR-1014R) in the chamber.

2. Unscrew the screw fixing the panel cover at the space for automatic temperature recorder and open the panel cover. [Fig. 13]
✧ The screw has a cap. Remove the cap beforehand.

3. Remove the panel cover from the shaft by pushing the shaft edge to the right and left side respectively. [Fig. 13]

4. Fix the recorder to the frame in the recorder mounting kit (MPR-S30) referring to the instruction manual enclosed with the recorder mounting kit. [Fig. 14]

5. Unscrew 2 screws on the air intake vent cover (right side) on the front bottom and then remove the air intake vent cover. [Fig. 15]

6. Remove the putty covering the sensor port and take out the insulation in it. Pass the recorder sensor into the chamber through the sensor port from the space for automatic temperature recorder. [Fig. 16]

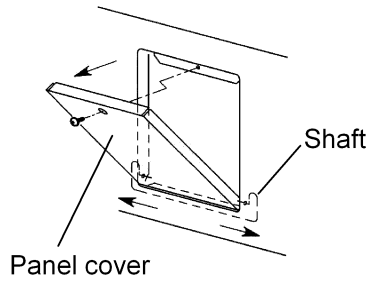


Fig. 13

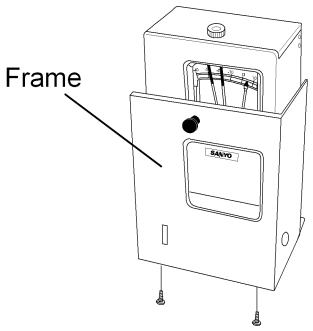
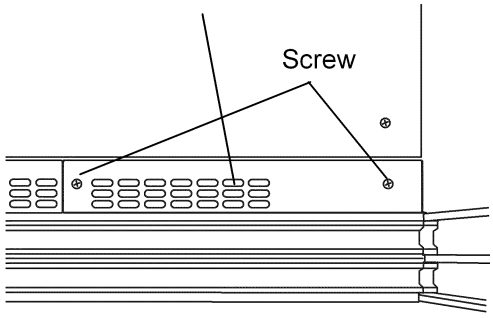
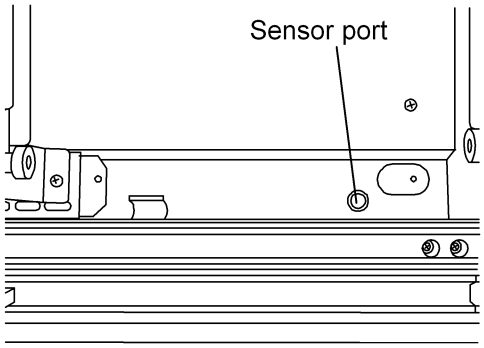


Fig. 14



<overhead view of right chamber>
Fig. 15



<overhead view of right chamber>
Fig. 16

INSTALLATION OF RECORDER

7. Fix the recorder sensor to the sensor fixture. [Fig. 17]
✧ The center of the recorder sensor should be the center of the sensor fixture.

8. Replace the insulation to the sensor port and cover the sensor port with the putty. Then replace and fix the air intake vent cover by 2 screws.

9. Set the automatic temperature recorder with the frame to the space for automatic temperature recorder. [Fig. 18]

10. Replace the right bottom shelf (right bottom drawer for MPR-1014R) in the chamber.

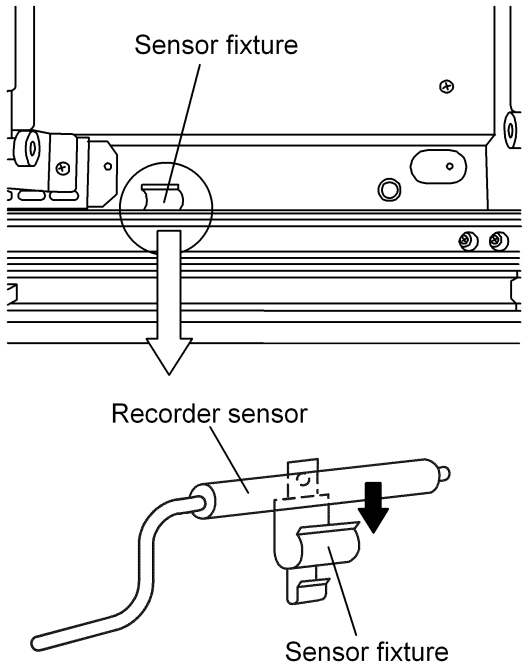


Fig. 17

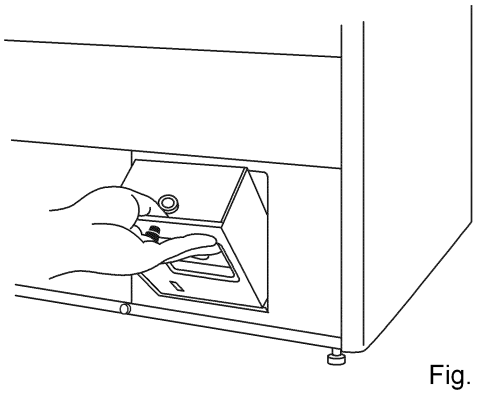


Fig. 18

INSTALLATION OF RECORDER

Attachment of recorder MTR-G04A or MTR-G04C

1. Remove the right bottom shelf (right bottom drawer for MPR-1014R) in the chamber.

2. Unscrew the screw fixing the panel cover at the space for automatic temperature recorder and open the panel cover. [Fig. 19]
✧ The screw has a cap. Remove the cap beforehand.

3. Remove the panel cover from the shaft by pushing the shaft edge to the right and left side respectively. [Fig. 19]

4. Fix the recorder to the recorder fitting in the recorder mounting kit (MPR-S7) referring to the instruction manual enclosed with the recorder mounting kit. [Fig. 20]

5. Unscrew 2 screws on the air intake vent cover (right side) on the front bottom and then remove the air intake vent cover. [Fig. 21]

6. Remove the putty covering the sensor port and take out the insulation in it. Pass the recorder sensor into the chamber through the sensor port from the space for automatic temperature recorder. [Fig. 22]

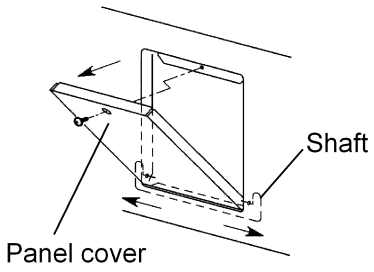


Fig. 19

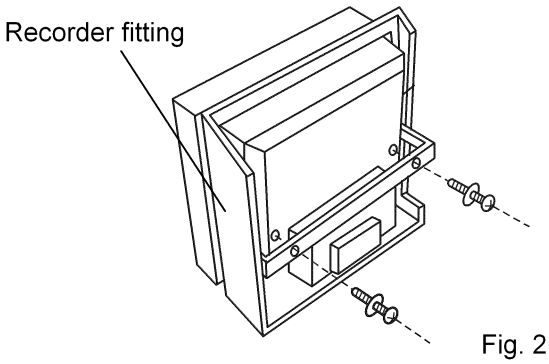
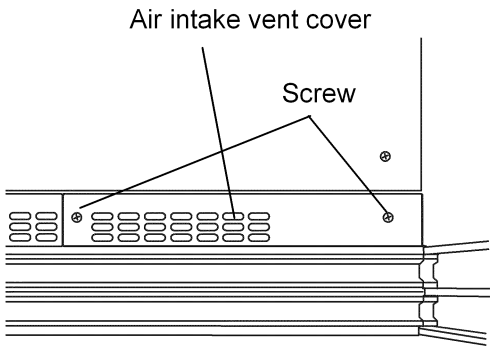
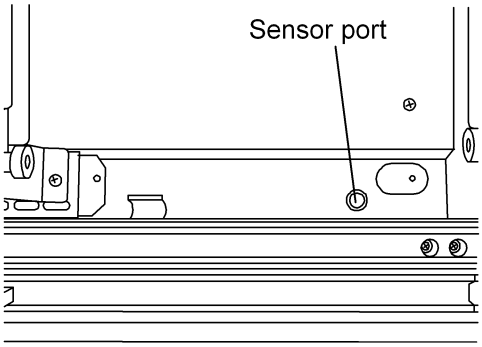


Fig. 20



<overhead view of right chamber>
Fig. 21



<overhead view of right chamber>
Fig. 22

INSTALLATION OF RECORDER

7. Fix the recorder sensor to the sensor fixture. [Fig. 23]
✧ The center of the recorder sensor should be the center of the sensor fixture.

8. Replace the insulation to the sensor port and cover the sensor port with the putty. Then replace and fix the air intake vent cover by 2 screws.

9. Connect the recorder connector to the connector for recorder power located at upper right inside the space for automatic temperature recorder. [Fig. 24]
✧ The connector for recorder power has a connector cover. Remove the connector cover before connection.

10. Set the automatic temperature recorder with the channel on the recorder fitting aligned with the shaft and fix the automatic temperature recorder by a screw at the space for automatic temperature recorder. [Fig. 25]
Then put a cap on the screw removed in procedure 1 on page 38.

11. Replace the right bottom shelf (right bottom drawer for MPR-1014R) in the chamber.

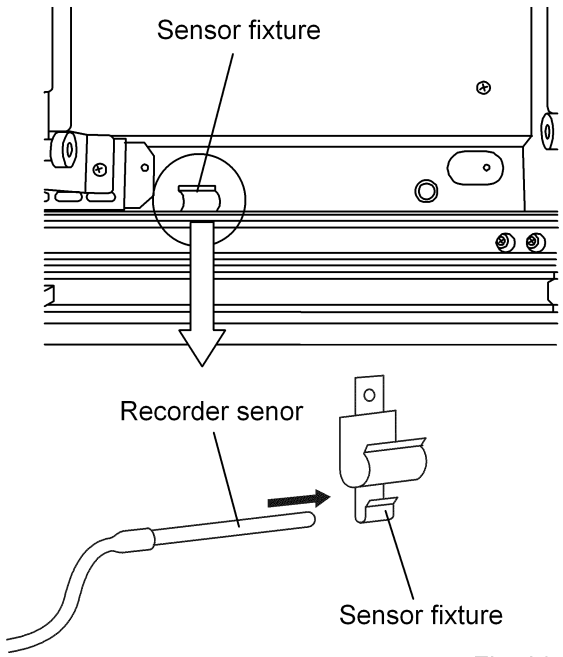


Fig. 23

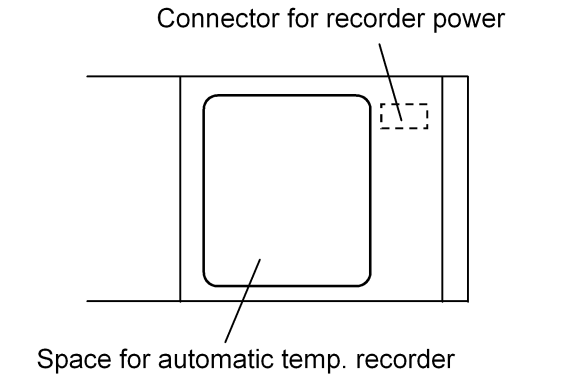


Fig. 24

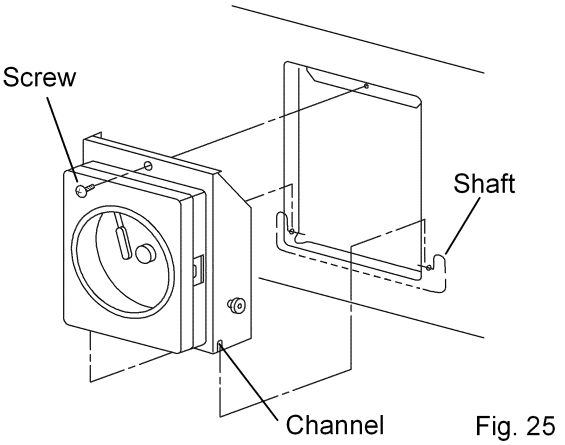


Fig. 25

BATTERY FOR POWER FAILURE ALARM

The alarm indicator blinks and the alarm buzzer sounds to notice the power failure when a battery for power failure alarm is installed. For the installation of the battery for power failure alarm, a mounting kit (MPR-48B), an optional component is necessary. A battery for power failure alarm is included in the mounting kit.

✧ Contact Sanyo sales representative or agent for the installation of the mounting kit (MPR-48B).

1. Remove the top cover on the right front of the refrigerator top by unscrewing 4 screws. [Fig. 26]

2. Release the harnesses from the clip fixed to the back side of the top cover. [Fig. 27]

3. Pass the harnesses through the bottom opening of the battery box and set the battery box on the right front of the refrigerator top so that 4 screw holes can be aligned. [Fig. 28]

✧ The battery box should be located with the battery switch faced to the refrigerator back.

4. Put the battery on the right of the battery box. [Fig. 28]

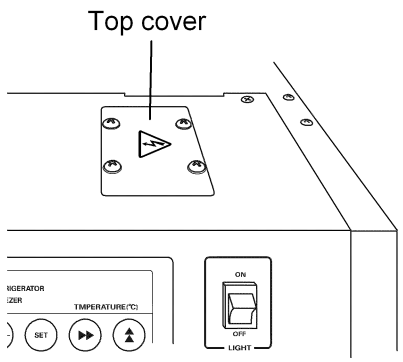


Fig. 26

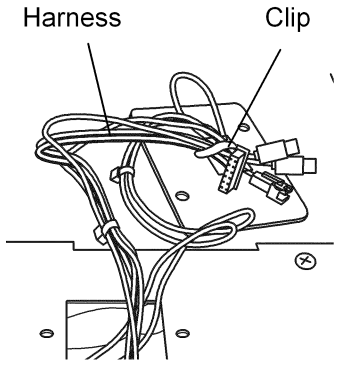
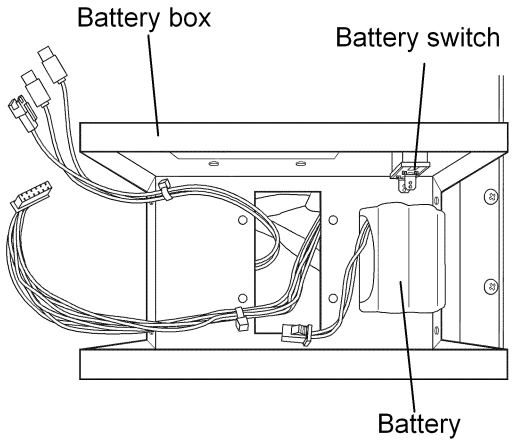


Fig. 27



<overhead view>

Fig. 28

BATTERY FOR POWER FAILURE ALARM

5. Put the battery fixture over the battery and fix the battery box and battery fixture by 4 screws. [Fig. 29]

6. Connect the harness to the battery connector and battery switch [Fig. 30] and bind the harnesses by the clip on the battery fixture. [Fig. 29]

7. Cover the opening beside the battery switch with the top cover removed in procedure 1 (4 screws). The harness in no use is bound by the clip on the back of the top cover.

8. Put the battery box cover over the battery box and fix the battery box cover with screws (3 screws on the right and left). [Fig. 31]

9. Perform the setting for battery through the keys on the control panel of refrigerator. Refer to the procedure on the next page “Setting for battery before starting”.

10. Switch on the battery switch on the battery box.

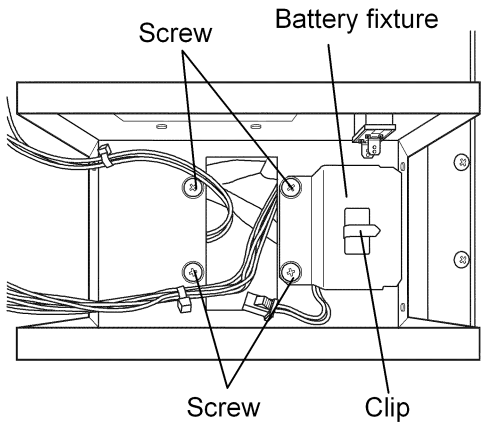


Fig. 29

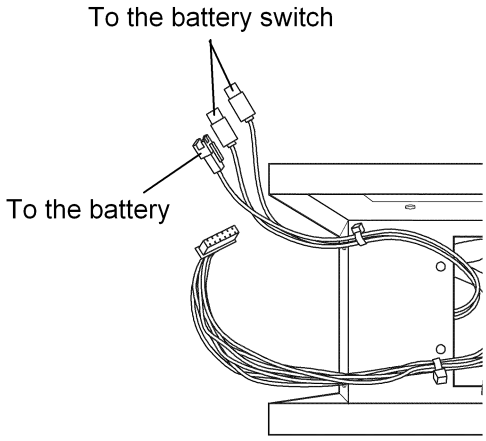
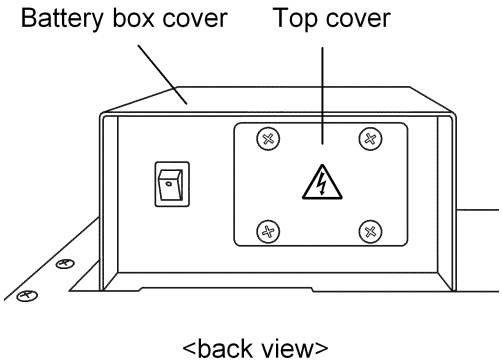


Fig. 30

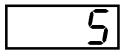
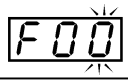
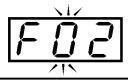
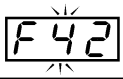


<back view>

Fig. 31

SETTING FOR BATTERY BEFORE STARTING

Always perform the setting shown below after the installation of battery for power failure alarm, an optional component (MPR-48B).
The chamber temperature and “E09” is displayed on the temperature display alternately if the battery switch is turned on without following procedure.
✧ Turn off the battery switch, perform the following setting, and turn on the battery switch again if “E09” is displayed on the temperature display.

	Description of operation	Key operated	Indication after operation
1		-----	The current chamber temperature is displayed. 
2	Press up arrow key for 5 seconds.	▲▲	F00 is displayed and the first digit blinks. 
3	Press up arrow key twice.	▲▲	The display is changed to F02 from F00.
4	Press scroll key once.	▶▶	The second digit blinks. 
5	Press up arrow key 4 times.	▲▲	The display is changed to F42 from F02. 
6	Press set key.	SET	The current setting (000) is displayed and the first digit blinks.
7	Press up arrow key and scroll the figure to 1.	▲▲	The display is changed to 001 from 000.
8	Press set key.	SET	The setting is memorized and the current chamber temperature is displayed.

SPECIFICATIONS

Name	Pharmaceutical Refrigerator	
Model	MPR-1014	MPR-1014R
External dimensions	W1800 x D600 + (58) x H1790 (mm)	
Internal dimensions	W1700 x D465 x H1300 (mm)	
Effective capacity	1033 L	1029 L
Exterior	Painted steel	
Interior	Stainless steel	
Door	Sliding type, 2-layer pair glass with heat ray reflection film x 2	
Insulation	Rigid polyurethane foamed-in place	
Shelves	Hard steel wire on polyester coating x 10 Allowable load; 50 kg/shelf	Hard steel wire on polyester coating x 5 Allowable load; 50 kg/shelf
Drawers (MPR-1014R only)	-----	Hard steel wire on polyester coating x 10 Allowable load; 20 kg/drawer
Access port	Inner diameter; 30 mm, Left side	
Cooling method	Forced cool air circulation	
Compressor	Hermetic type, Output; 250 W x 1	
Fan motor	For chamber cooling; output 3 W x 1	
Evaporator	Fin and tube type	
Condenser	Fin and tube type	
Refrigerant	R-404A	
Defrosting	Cycle defrost + forced defrost, Fully automatic	
Defrost heater	141 W	
Temperature controller	Electronic control system (control range; between 2 and 14°C)	
Thermometer	Digital thermometer	
Fluorescent lamp	FL40SD x 1	
Alarms	High temp. alarm, Low temp. alarm, 0°C alarm, Air circulation alarm, Door alarm Power failure alarm (with MPR-48B)	
Remote alarm contact	During alarm buzzer and power failure, Output; N.O.; “close”, N.C. “open”	
Weight	246 kg	258 kg
Accessories	1 set of key, 2 anchor bolts 20 shelf stoppers, 10 shelves	1 set of key, 2 anchor bolts 20 shelf stoppers, 5 shelves 10 drawers
Optional components	Automatic temperature recorder (MTR0621LH) and Recorder mounting kit (MPR-S30) Automatic temperature recorder [MTR-G04A (for 100 to 120 V) or MTR-G04C (for 220 to 240 V)] and Recorder mounting kit (MPR-S7) Battery kit for power failure alarm (MPR-48B)	

✧ Design or specifications will be subject to change without notice.

✧ The dimension in ( ) shows the projected dimension.

PERFORMANCE

Model	MPR-1014, MPR-1014R					
Temperature control range	+2°C to +14°C					
Usable ambient temperature	-5°C to +35°C					
Noise level	42/44 dB (A scale) (50 Hz/60 Hz)					
Maximum pressure	2239 kPa					
Rated voltage	AC 110 V	AC 115 V	AC 220 V	AC 220 V	AC 230 V	AC 240 V
Rated frequency	60 Hz	60 Hz	60 Hz	50 Hz	50 Hz	50 Hz
Power consumption	350 W	350 W	335 W	320 W	325 W	335 W

✧ The above data is measured based on our internal basis.

✧ Design or specifications will be subject to change without notice.

✧ The unit with CE mark complies with EC directives 73/23/EEC, 89/336/EEC, and 93/68/EEC.

⚠ CAUTION

Please fill in this form before servicing.
Hand over this form to the service engineer to keep for his and your safety.

Safety check sheet

1. Refrigerator contents : ☐Yes ☐No
   Risk of infection: ☐Yes ☐No
   Risk of toxicity: ☐Yes ☐No
   Risk from radioactive sources: ☐Yes ☐No

   (List all potentially hazardous materials that have been stored in this unit.)
   Notes :

2. Contamination of the unit
   Unit interior ☐Yes ☐No
   No contamination ☐Yes ☐No
   Decontaminated ☐Yes ☐No
   Contaminated ☐Yes ☐No
   Others:

3. Instructions for safe repair/maintenance of the unit
   a) The unit is safe to work on ☐Yes ☐No
   b) There is some danger (see below) ☐Yes ☐No
   Procedure to be adhered to in order to reduce safety risk indicated in b) below.

Date :
Signature :
Address, Division :
Telephone :

Product name : Pharmaceutical Refrigerator	Model :	Serial number :	Date of Installation :

Please decontaminate the unit yourself before calling the service engineer.

SANYO Electric Co., Ltd
Printed in Japan